



HEMA Tools and accessories

Band saw blades, band knives, saw blade guides, cutting wires and other accessories for HEMA band saws, cutting systems and grinding machines

The enterprise HEMA

With HEMA, a Swabian family company, you have a competent and experienced partner at your side. In the course of our more than 100-year company history, we have learned to implement extensive tasks competently, target-oriented and with a feel for the essentials. In close cooperation with our customers, our experienced specialists develop tailor-made solutions for flexible functions.

We listen carefully and bring our extensive knowledge from a wide variety of industries into a convincing, economic overall concept. We have made it our business to develop and build individual solutions for innovative products together with our customers.

HEMA has been developing band saws for almost all materials and areas of application for decades. Different materials, extraordinary dimensions and high demands on cutting performance and quality always require new problem solutions.

The focus is on the wishes and ideas of our customers, which mean the highest priority for us. From the consultation to the delivery of a machine, we are in close contact with the customer and thus practice a constructive partnership.

High flexibility, experienced specialists and consistent quality awareness offer the best prerequisites for highly developed products. Only those who have mastered their craft can give impetus, use new technologies and meet the expectations associated with them, but also master problems. For the benefit of the user - for your benefit.

L = Length, B = Width, D = Thickness (in mm)

ZpZ = Teeth per inch | Z = Tooth spacing in mm | K = Grain size

€ = Gross price (including custom-fit welding)

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Accessories

HEMA Saw blades

▶ **HEMA peak**

Tooth-hardened high performance band saw blades

▶ **HEMA classic**

Highly flexible band saw blades in Swedish steel

▶ **BARRACUDA**

Band saw blades for Wood, fish or meat

▶ **IKARUS**

Bimetallic band saw blades

▶ **GRIZZLY**

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Diamond coated band saw blades

GRIZZLY HMT

Carbide tipped band saw blades

GRIZZLY HMG

Carbide coated band saw blades

GRIZZLY SLT

Stellar re-saw blades

GRIZZLY BITE

High-performance band saw blades

▶ **HEMA steel**

Bandsaw blades for working metal

▶ **HEMA roof**

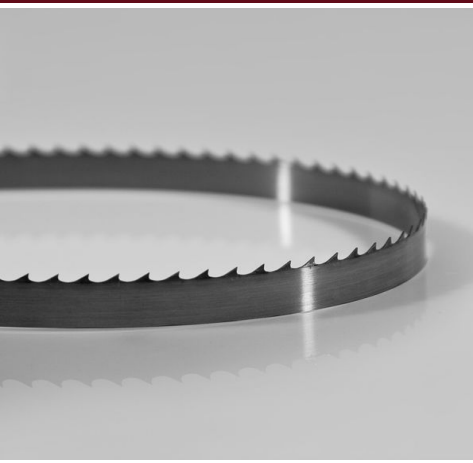
Bandsaw blades with roof teeth

HEMA peak

| Tooth-hardened high performance band saw blades



Suitable for cutting softwood, hardwood, plastics, cardboard, insulating materials (rock wool) | long service life, especially with hard woods and difficult materials | precisely set and milled teeth allow cuts without running | gap tooth ensures optimum chip removal | lengths over 7000mm available on request



> Finished lengths for HEMA band saws

Item No.	L x W x T	ZpZ	€	Item No.	L x W x T	ZpZ	€
612236	2040 x 6 x 0,36	6	19,66	612371	4080 x 19 x 0,50	3	36,97
612241	2040 x 10 x 0,36	4	20,48	612376	4080 x 25 x 0,50	3	43,02
612246	2040 x 13 x 0,36	4	21,17	612381	4500 x 3 x 0,50	6	28,31
612251	2220 x 3 x 0,50	6	19,52	612386	4500 x 6 x 0,65	6	28,31
612256	2220 x 6 x 0,50	6	19,52	612391	4500 x 10 x 0,65	4	29,69
612261	2220 x 10 x 0,50	4	20,21	612396	4500 x 13 x 0,65	3	31,06
612266	2220 x 13 x 0,50	4	21,17	612401	4500 x 16 x 0,65	3	34,50
612268	2220 x 16 x 0,50	4	22,96	612406	4500 x 19 x 0,65	3	39,45
612271	2220 x 19 x 0,50	3	25,29	612411	4500 x 25 x 0,65	3	46,73
612291	3150 x 3 x 0,50	6	23,37	612446	4770 x 19 x 0,65	3	40,41
612296	3150 x 6 x 0,50	6	23,37	612451	5150 x 6 x 0,65	6	30,79
612301	3150 x 10 x 0,50	4	24,32	612456	5150 x 10 x 0,65	4	32,57
612306	3150 x 13 x 0,50	4	25,29	612461	5150 x 13 x 0,65	3	34,22
612308	3150 x 16 x 0,50	4	27,91	612466	5150 x 16 x 0,65	3	38,21
612311	3150 x 19 x 0,50	3	30,38	612471	5150 x 19 x 0,65	3	43,71
612316	3150 x 25 x 0,50	3	36,83	612476	5150 x 25 x 0,65	3	51,68
612321	3320 x 3 x 0,50	6	24,19	612481	5600 x 6 x 0,65	6	32,57
612326	3320 x 6 x 0,50	6	24,19	612486	5600 x 10 x 0,65	4	34,37
612331	3320 x 10 x 0,50	4	25,29	612491	5600 x 13 x 0,80	3	36,15
612336	3320 x 13 x 0,50	4	26,53	612496	5600 x 16 x 0,65	3	40,41
612338	3320 x 16 x 0,50	4	29,42	612501	5600 x 19 x 0,65	3	46,87
612341	3320 x 19 x 0,50	3	32,02	612511	5600 x 25 x 0,80	2	55,25
612346	3320 x 25 x 0,50	3	38,21	612506	5600 x 25 x 0,80	3	55,25
612347	3400 x 3 x 0,50	6	24,74	612516	5600 x 32 x 0,80	2	67,35
612350	3400 x 3 x 0,50	6	25,83	612518	5600 x 38 x 0,90	1.3	80,81
612349	3400 x 6 x 0,50	6	24,74	612526	5950 x 25 x 0,80	2	58,55
612352	3400 x 13 x 0,50	4	27,22	612521	5950 x 25 x 0,80	3	58,55
612353	3400 x 13 x 0,50	4	30,10	612531	5950 x 32 x 0,80	2	71,75
612354	3400 x 19 x 0,50	3	32,84	612533	5950 x 38 x 0,90	1.3	85,76
612355	3400 x 25 x 0,50	3	39,03	612549	6500 x 25 x 0,80	3	64,46
612351	4080 x 3 x 0,50	6	26,80	612536	6550 x 13 x 0,80	3	41,51
612356	4080 x 6 x 0,50	6	26,80	612551	6550 x 25 x 0,80	2	64,46
612361	4080 x 10 x 0,50	4	28,04	612556	6550 x 32 x 0,80	2	78,62
612366	4080 x 13 x 0,50	4	29,42	612558	6550 x 38 x 0,90	1.3	94,56
612368	4080 x 16 x 0,50	4	33,26	612559	6550 x 50 x 0,90	1.1	133,18

HEMA peak

Tooth-hardened high performance band saw blades

The hardened tooth tips ensure a long tool lifecycle even with hard woods and difficult materials. With this saw band, the teeth are not simply punched, but milled. In combination with the exact setting, a smooth and gradient free cut is achieved. The gap tooth provides plenty of space for the chips and ensures good chip removal.

Saw blades - HEMA peak

> Cassette goods

Item No.	W x T	ZpZ	m	€	Item No.	W x T	ZpZ	m	€	Item No.	W x T	ZpZ	m	€	Item No.	W x T	ZpZ	m	€	
612006	3 x 0,50	6	30,5	4,36	612027	10 x 0,36	4	75,0	3,95	612046	13 x 0,80	3	75,0	4,52	612076	25 x 0,80	3	75,0	7,70	
612007	3 x 0,50	14	30,5	4,36	612028	10 x 0,36	24	75,0	3,95	612048	16 x 0,36	4	75,0	5,39	612086	32 x 0,80	2	75,0	8,76	
612008	6 x 0,36	6	75,0	3,95	612029	10 x 0,50	4	75,0	3,95	612049	16 x 0,50	4	75,0	5,39	612089	38 x 0,90	1.3	75,0	10,01	
612010	6 x 0,36	24	75,0	3,95	612030	10 x 0,50	24	75,0	3,95	612051	16 x 0,65	3	75,0	5,39	612092	50 x 0,90	1.1	75,0	12,60	
612011	6 x 0,50	6	75,0	3,95	612031	10 x 0,65	4	75,0	3,95	612056	19 x 0,50	3	75,0	6,45						
612013	6 x 0,50	14	75,0	3,95	612034	13 x 0,36	4	75,0	4,52	612061	19 x 0,65	3	75,0	6,45						
612021	6 x 0,65	4	75,0	3,95	612036	13 x 0,50	4	75,0	4,52	612066	25 x 0,50	3	75,0	7,70						
612016	6 x 0,65	6	75,0	3,95	612039	13 x 0,50	14	75,0	4,52	612071	25 x 0,65	3	75,0	7,70						
612026	8 x 0,65	4	75,0	3,95	612041	13 x 0,65	3	75,0	4,52	612081	25 x 0,80	2	75,0	7,70						

> Made-to-measure length

Item No.	W x T	ZpZ	Length in mm / Price in €																			
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
612581	3 x 0,50	6	19,79	20,90	21,85	22,81	23,92	24,74	25,70	26,80	27,76	28,73	29,69	30,65	31,62	32,71	33,68	34,50	35,59	36,56	37,52	38,63
612582	3 x 0,50	14	19,79	20,90	21,85	22,81	23,92	24,74	25,70	26,80	27,76	28,73	29,69	30,65	31,62	32,71	33,68	34,50	35,59	36,56	37,52	38,63
612586	6 x 0,50	6	19,79	20,90	21,85	22,81	23,92	24,74	25,70	26,80	27,76	28,73	29,69	30,65	31,62	32,71	33,68	34,50	35,59	36,56	37,52	38,63
612591	6 x 0,65	4	19,79	20,90	21,85	22,81	23,92	24,74	25,70	26,80	27,76	28,73	29,69	30,65	31,62	32,71	33,68	34,50	35,59	36,56	37,52	38,63
612588	6 x 0,65	6	19,79	20,90	21,85	22,81	23,92	24,74	25,70	26,80	27,76	28,73	29,69	30,65	31,62	32,71	33,68	34,50	35,59	36,56	37,52	38,63
612596	8 x 0,65	4	20,62	21,57	22,54	23,65	24,60	25,56	26,67	27,63	28,58	29,69	30,79	31,75	32,84	33,81	34,91	35,88	36,83	38,07	39,03	40,00
612601	10 x 0,50	4	21,30	22,26	23,37	24,47	25,43	26,53	27,63	28,58	29,69	30,79	31,75	32,84	33,95	35,05	36,01	37,12	38,21	39,17	40,27	41,51
612606	10 x 0,65	4	21,30	22,26	23,37	24,47	25,43	26,53	27,63	28,58	29,69	30,79	31,75	32,84	33,95	35,05	36,01	37,12	38,21	39,17	40,27	41,51
612611	13 x 0,50	4	21,99	23,09	24,32	25,29	26,53	27,63	28,58	29,82	30,93	32,02	33,13	34,22	35,32	36,43	37,52	38,63	39,72	40,96	41,92	42,89
612616	13 x 0,65	3	21,99	23,09	24,32	25,29	26,53	27,63	28,58	29,82	30,93	32,02	33,13	34,22	35,32	36,43	37,52	38,63	39,72	40,96	41,92	42,89
612621	13 x 0,80	3	21,99	23,09	24,32	25,29	26,53	27,63	28,58	29,82	30,93	32,02	33,13	34,22	35,32	36,43	37,52	38,63	39,72	40,96	41,92	42,89
612624	16 x 0,50	4	23,37	24,60	25,83	27,22	28,45	29,96	31,20	32,57	33,81	35,19	36,56	37,94	39,17	40,41	41,78	43,16	44,53	45,77	47,15	48,52
612626	16 x 0,65	3	23,37	24,60	25,83	27,22	28,45	29,96	31,20	32,57	33,81	35,19	36,56	37,94	39,17	40,41	41,78	43,16	44,53	45,77	47,15	48,52
612631	19 x 0,50	3	25,83	27,49	29,14	30,65	32,30	33,81	35,46	36,97	38,63	40,14	41,78	43,29	44,80	46,46	47,97	49,62	51,13	52,78	54,29	55,94
612636	19 x 0,65	3	25,83	27,49	29,14	30,65	32,30	33,81	35,46	36,97	38,63	40,14	41,78	43,29	44,80	46,46	47,97	49,62	51,13	52,78	54,29	55,94
612641	25 x 0,50	3				35,59	37,39	39,45	41,51	43,29	45,36	47,42	49,34	51,27	53,32	55,25	57,18	59,24	61,17	63,08	65,15	67,07
612646	25 x 0,65	3				35,59	37,39	39,45	41,51	43,29	45,36	47,42	49,34	51,27	53,32	55,25	57,18	59,24	61,17	63,08	65,15	67,07
612656	25 x 0,80	2				35,59	37,39	39,45	41,51	43,29	45,36	47,42	49,34	51,27	53,32	55,25	57,18	59,24	61,17	63,08	65,15	67,07
612651	25 x 0,80	3				35,59	37,39	39,45	41,51	43,29	45,36	47,42	49,34	51,27	53,32	55,25	57,18	59,24	61,17	63,08	65,15	67,07
612666	32 x 0,80	2													65,01	67,63	70,23	72,71	75,32	77,66	80,27	82,88
612668	38 x 0,90	1.3													77,93	81,10	84,12	87,14	90,17	93,19	96,35	99,38
612670	50 x 0,90	1.1													108,86	113,53	117,93	122,61	127,00	131,67	136,21	140,74

> Made-to-measure length

Item No.	W x T	ZpZ	Length in mm / Price in €										
			1000-1500	1510-1750	1760-2000	2010-2250	2260-2500	2510-2750	2760-3000	3010-3250	3260-3500	3510-3750	3760-4000
612561	3 x 0,50	6	18,00	18,97	19,79	20,90	21,85	22,81	23,92	24,88	25,83	26,94	27,91
612563	3 x 0,50	6	18,00	18,97	19,79	20,90	21,85	22,81	23,92	24,88		26,94	27,91
612566	10 x 0,36	4	19,10	20,06	20,21	22,26	23,37	24,47	25,43	26,53	27,49	28,45	29,55
612599	10 x 0,36	24	19,10	20,06	21,30	22,26	23,37	24,47	25,56	26,80	27,91	29,14	30,24
612571	13 x 0,36	4	19,93	21,03	22,13	23,09	24,32	25,43	26,80	28,04	29,42	30,65	32,02
612576	16 x 0,36	4	21,03	22,13	22,13	24,47	25,70	27,22	28,58	30,10	31,48	32,99	34,37

HEMA classic

| Highly flexible band saw blades in Swedish steel



Suitable for cutting softwood, hardwood, plastics, cardboard, insulating materials (rock wool) | proven quality for universal use | easily resharpenable | also available in fine-tooth version for synthetic materials



> im Ring 100m

Item No.	W x T	Z	€	Item No.	W x T	Z	€	Item No.	W x T	Z	€
611004	6 x 0,45	Z4	3,32	611053	20 x 0,45	Z6	4,13	611094	30 x 0,60	Z9	5,75
611009	6 x 0,60	Z5	3,32	611054	20 x 0,45	Z7	4,13	611095	30 x 0,70	Z9	5,75
611014	10 x 0,45	Z5	3,44	611059	20 x 0,60	Z7	4,13	611100	30 x 0,80	Z9	5,75
611019	10 x 0,60	Z6	3,44	611064	20 x 0,70	Z8	4,13	611102	30 x 0,80	Z15/4	6,33
611024	10 x 0,70	Z6	3,44	611069	20 x 0,80	Z8	4,36	611104	35 x 0,80	Z10	6,33
611029	10 x 0,80	Z6	3,44	611074	25 x 0,45	Z7	4,72	611106	35 x 0,80	Z15/4	7,13
611034	15 x 0,45	Z6	3,81	611079	25 x 0,60	Z8	4,72	611109	40 x 0,80	Z12	7,13
611039	15 x 0,60	Z7	3,81	611085	25 x 0,70	Z9	4,72				
611044	15 x 0,70	Z7	3,81	611090	25 x 0,80	Z9	5,02				
611049	15 x 0,80	Z7	3,95	611093	25 x 0,80	Z15/4	5,75				

HEMA classic

Highly flexible band saw blades in Swedish steel

This saw band has proven itself in cutting wood and plastics within decades. Although the band body is very hard and stable, yet this tool shows high flexibility and is mostly suitable for intensive operation, e.g. for cutting firewood. It can be re-sharpened several times and is therefore highly cost-efficient.

Saw blades - HEMA classic

> Finished lengths for HEMA band saws

Item No.	L x W x T	Z	€	Item No.	L x W x T	Z	€	Item No.	L x W x T	Z	€
611124	2220 x 6 x 0,45	Z4	18,97	611229	4500 x 10 x 0,60	Z6	30,65	611364	6550 x 10 x 0,80	Z6	38,63
614361	2220 x 6 x 0,45	Z 2.5	20,48	614403	4500 x 10 x 0,60	Z 3	33,81	614442	6550 x 10 x 0,80	Z 3	44,80
611129	2220 x 10 x 0,45	Z5	19,79	611234	4500 x 15 x 0,60	Z7	32,57	611369	6550 x 15 x 0,80	Z7	44,26
614364	2220 x 10 x 0,45	Z 2.5	21,17	614406	4500 x 15 x 0,60	Z3	35,59	614445	6550 x 15 x 0,80	Z3	47,55
611134	2220 x 15 x 0,45	Z6	20,48	611239	4500 x 20 x 0,60	Z7	36,15	611374	6550 x 25 x 0,80	Z9	57,31
614367	2220 x 15 x 0,45	Z 2.5	21,57	614409	4500 x 20 x 0,60	Z 3	38,76	614448	6550 x 25 x 0,80	3	57,31
611139	2220 x 20 x 0,45	Z6	21,57	611244	4500 x 25 x 0,60	Z8	39,72	611379	6550 x 30 x 0,80	Z9	64,05
614370	2220 x 20 x 0,45	Z 2.5	23,50	611274	4770 x 20 x 0,60	Z7	38,07	611382	6550 x 30 x 0,80	Z15/4	70,38
611149	3150 x 6 x 0,45	Z4	23,37	614421	4770 x 20 x 0,60	Z 3	41,38	611385	6550 x 35 x 0,80	Z10	69,27
614373	3150 x 6 x 0,45	Z 2.5	27,07	611285	5150 x 10 x 0,70	Z6	33,95	611387	6550 x 35 x 0,80	Z15/4	85,36
611154	3150 x 10 x 0,45	Z5	24,32	614424	5150 x 10 x 0,70	Z 3	37,79	611390	6550 x 60 x 1,00	Z25	152,97
614376	3150 x 10 x 0,45	Z 2.5	27,91	611290	5150 x 15 x 0,70	Z7	36,15				
611159	3150 x 15 x 0,45	Z6	25,43	614427	5150 x 15 x 0,70	Z3	39,58				
614379	3150 x 15 x 0,45	Z 2.5	28,45	611295	5150 x 20 x 0,70	Z8	38,76				
611164	3150 x 20 x 0,45	Z6	27,07	614430	5150 x 20 x 0,70	Z 3	43,16				
614382	3150 x 20 x 0,45	Z 2.5	29,69	611300	5150 x 25 x 0,70	Z9	43,02				
611174	3320 x 6 x 0,45	Z4	24,19	611304	5150 x 30 x 0,70	Z9	51,81				
614384	3320 x 6 x 0,45	Z 2.5	27,07	611314	5600 x 10 x 0,80	Z6	36,15				
611179	3320 x 10 x 0,45	Z5	25,01	614433	5600 x 10 x 0,80	Z 3	38,63				
614385	3320 x 10 x 0,45	Z 2.5	27,91	611319	5600 x 15 x 0,80	Z7	38,21				
611185	3320 x 15 x 0,45	Z6	26,39	614436	5600 x 15 x 0,80	Z3	41,92				
614388	3320 x 15 x 0,45	Z 2.5	28,58	611324	5600 x 20 x 0,80	Z8	43,98				
611190	3320 x 20 x 0,45	Z7	28,04	614439	5600 x 20 x 0,80	Z 3	49,62				
614391	3320 x 20 x 0,45	Z 2.5	30,79	611329	5600 x 25 x 0,80	Z9	49,62				
611195	3320 x 25 x 0,45	Z8	30,51	611332	5600 x 25 x 0,80	Z15/4	55,25				
611200	4080 x 6 x 0,45	Z4	27,63	611334	5600 x 30 x 0,80	Z9	55,25				
611204	4080 x 10 x 0,45	Z5	28,87	611337	5600 x 30 x 0,80	Z15/4	60,06				
614394	4080 x 10 x 0,45	Z 2.5	31,75	611339	5600 x 35 x 0,80	Z10	60,06				
611209	4080 x 15 x 0,45	Z6	30,51	611342	5600 x 35 x 0,80	Z15/4	76,15				
614397	4080 x 15 x 0,45	Z 2.5	33,26	611344	5600 x 50 x 0,90	Z25	118,35				
611214	4080 x 20 x 0,45	Z7	32,57	611349	5950 x 30 x 0,80	Z9	58,69				
614400	4080 x 20 x 0,45	Z 2.5	36,15	611352	5950 x 30 x 0,80	Z15/4	64,61				
611219	4080 x 25 x 0,45	Z8	34,91	611354	5950 x 35 x 0,80	Z10	64,61				
611224	4500 x 6 x 0,60	Z5	29,42	611357	5950 x 35 x 0,80	Z15/4	78,48				
614402	4500 x 6 x 0,60	Z3	33,26	611359	5950 x 50 x 0,90	Z25	125,63				

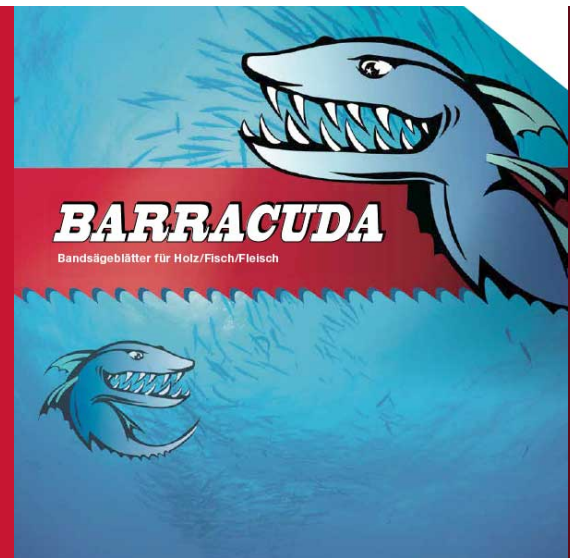
Saw blades - HEMA classic

> Made-to-measure length

Item No.	W x T	Z	Length in mm / Price in €																			
			2000-2259	2260-2509	2510-2750	2760-3009	3010-3259	3260-3500	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
611395	6 x 0,45	Z4	19,24	20,48	21,57	22,68	23,92	25,01	26,25	27,35	28,45	29,69	30,79	32,02	33,13	34,22	35,46	36,56	37,79	38,90	40,00	41,23
614472	6 x 0,45	Z 2.5	20,90	22,13	23,50	24,74	25,83	27,22	28,45	29,82	30,93	32,30	33,53	34,91	36,01	37,25	38,63	39,87	41,09	42,33	43,71	44,80
611400	6 x 0,60	Z5	19,24	20,48	21,57	22,68	23,92	25,01	26,25	27,35	28,45	29,69	30,79	32,02	33,13	34,22	35,46	36,56	37,79	38,90	40,00	41,23
611404	10 x 0,45	Z5	20,06	21,30	22,41	23,78	24,88	25,98	27,35	28,45	29,69	30,93	32,17	33,26	34,50	35,74	36,83	38,21	39,31	40,41	41,78	42,89
614475	10 x 0,45	Z 2.5	21,85	23,09	24,47	25,70	27,07	28,31	29,69	30,93	32,30	33,53	34,91	36,15	37,39	38,76	40,00	41,38	42,61	43,98	45,22	46,73
611409	10 x 0,60	Z6	20,06	21,30	22,41	23,78	24,88	25,98	27,35	28,45	29,69	30,93	32,17	33,26	34,50	35,74	36,83	38,21	39,31	40,41	41,78	42,89
614484	10 x 0,60	Z 3	21,85	23,09	24,47	25,70	27,07	28,31	29,69	30,93	32,30	33,53	34,91	36,15	37,39	38,76	40,00	41,38	42,61	43,98	45,22	46,73
611414	10 x 0,70	Z6	20,06	21,30	22,41	23,78	24,88	25,98	27,35	28,45	29,69	30,93	32,17	33,26	34,50	35,74	36,83	38,21	39,31	40,41	41,78	42,89
614493	10 x 0,70	Z 3	21,85	23,09	24,47	25,70	27,07	28,31	29,69	30,93	32,30	33,53	34,91	36,15	37,39	38,76	40,00	41,38	42,61	43,98	45,22	46,73
611419	10 x 0,80	Z6	20,06	21,30	22,41	23,78	24,88	25,98	27,35	28,45	29,69	30,93	32,17	33,26	34,50	35,74	36,83	38,21	39,31	40,41	41,78	42,89
614503	10 x 0,80	Z 3	21,85	23,09	24,47	25,70	27,07	28,31	29,69	30,93	32,30	33,53	34,91	36,15	37,39	38,76	40,00	41,38	42,61	43,98	45,22	46,73
611429	15 x 0,45	Z6	21,03	22,26	23,65	24,88	26,25	27,49	28,73	30,24	31,48	32,84	34,08	35,46	36,70	38,07	39,45	40,82	42,05	43,29	44,67	46,04
614478	15 x 0,45	Z 2.5	22,81	24,32	25,70	27,22	28,58	30,10	31,48	32,99	34,37	35,88	37,12	38,63	40,00	41,51	42,89	44,40	45,77	47,28	48,66	50,03
611434	15 x 0,60	Z7	21,03	22,26	23,65	24,88	26,25	27,49	28,73	30,24	31,48	32,84	34,08	35,46	36,70	38,07	39,45	40,82	42,05	43,29	44,67	46,04
614487	15 x 0,60	Z3	22,81	24,32	25,70	27,22	28,58	30,10	31,48	32,99	34,37	35,88	37,12	38,63	40,00	41,51	42,89	44,40	45,77	47,28	48,66	50,03
611439	15 x 0,70	Z7	21,03	22,26	23,65	24,88	26,25	27,49	28,73	30,24	31,48	32,84	34,08	35,46	36,70	38,07	39,45	40,82	42,05	43,29	44,67	46,04
614496	15 x 0,70	Z3	22,81	24,32	25,70	27,22	28,58	30,10	31,48	32,99	34,37	35,88	37,12	38,63	40,00	41,51	42,89	44,40	45,77	47,28	48,66	50,03
611444	15 x 0,80	Z7	21,03	22,26	23,65	24,88	26,25	27,49	28,73	30,24	31,48	32,84	34,08	35,46	36,70	38,07	39,45	40,82	42,05	43,29	44,67	46,04
614506	15 x 0,80	Z3	22,81	24,32	25,70	27,22	28,58	30,10	31,48	32,99	34,37	35,88	37,12	38,63	40,00	41,51	42,89	44,40	45,77	47,28	48,66	50,03
611449	20 x 0,45	Z7	21,99	23,50	24,88	26,39	27,76	29,27	30,65	32,17	33,53	35,05	36,43	37,94	39,31	40,82	42,20	43,71	45,08	46,59	47,97	49,48
614481	20 x 0,45	Z 2.5	24,05	25,70	27,49	29,42	31,20	32,99	34,64	36,43	38,34	40,14	41,92	43,71	45,36	47,28	49,06	50,86	52,65	54,29	56,22	58,14
611454	20 x 0,60	Z7	21,99	23,50	24,88	26,39	27,76	29,27	30,65	32,17	33,53	35,05	36,43	37,94	39,31	40,82	42,20	43,71	45,08	46,59	47,97	49,48
614490	20 x 0,60	Z 3	24,05	25,70	27,49	29,42	31,20	32,99	34,64	36,43	38,34	40,14	41,92	43,71	45,36	47,28	49,06	50,86	52,65	54,29	56,22	58,14
611459	20 x 0,70	Z8	21,99	23,50	24,88	26,39	27,76	29,27	30,65	32,17	33,53	35,05	36,43	37,94	39,31	40,82	42,20	43,71	45,08	46,59	47,97	49,48
614499	20 x 0,70	Z 3	24,05	25,70	27,49	29,42	31,20	32,99	34,64	36,43	38,34	40,14	41,92	43,71	45,36	47,28	49,06	50,86	52,65	54,29	56,22	58,14
611464	20 x 0,80	Z8	23,37	24,88	26,53	28,04	29,69	31,20	32,84	34,37	36,01	37,52	39,03	40,69	42,20	43,84	45,36	47,01	48,52	50,17	51,68	53,19
614509	20 x 0,80	Z 3	24,05	25,70	27,49	29,42	31,20	32,99	34,64	36,43	38,34	40,14	41,92	43,71	45,36	47,28	49,06	50,86	52,65	54,29	56,22	58,14
611469	25 x 0,45	Z8	24,19	25,70	27,35	29,14	30,65	32,30	33,95	35,59	37,12	38,90	40,41	42,05	43,84	45,36	47,01	48,66	50,30	51,81	53,61	55,25
611474	25 x 0,60	Z8	24,19	25,70	27,35	29,14	30,65	32,30	33,95	35,59	37,12	38,90	40,41	42,05	43,84	45,36	47,01	48,66	50,30	51,81	53,61	55,25
611479	25 x 0,70	Z8	24,19	25,70	27,35	29,14	30,65	32,30	33,95	35,59	37,12	38,90	40,41	42,05	43,84	45,36	47,01	48,66	50,30	51,81	53,61	55,25
611485	25 x 0,80	Z9	25,56	27,49	29,42	31,06	32,99	34,91	36,56	38,48	40,27	42,05	43,98	45,77	47,55	49,48	51,27	53,05	54,84	56,76	58,55	60,20
611488	25 x 0,80	Z15/4					36,28	38,34	40,27	42,33	44,40	46,46	48,39	50,44	52,50	54,43	56,49	58,55	60,48	62,53	64,61	66,79
611489	30 x 0,60	Z9					36,28	38,34	40,27	42,33	44,40	46,46	48,39	50,44	52,50	54,43	56,49	58,55	60,48	62,53	64,61	66,79
611490	30 x 0,70	Z9					36,28	38,34	40,27	42,33	44,40	46,46	48,39	50,44	52,50	54,43	56,49	58,55	60,48	62,53	64,61	66,79
611495	30 x 0,80	Z9					36,28	38,34	40,27	42,33	44,40	46,46	48,39	50,44	52,50	54,43	56,49	58,55	60,48	62,53	64,61	66,79
611498	30 x 0,80	Z15/4								47,97	50,17	52,37	54,56	56,76	58,96	61,30	63,37	65,56	67,90	70,10	72,44	
611500	35 x 0,80	Z10								47,97	50,17	52,37	54,56	56,76	58,96	61,30	63,37	65,56	67,90	70,10	72,44	
611499	35 x 0,80	Z15/4									65,97	68,31	70,65	72,98	75,32	77,52	79,86	82,19	84,53	86,87	89,06	
611501	40 x 0,80	Z12									65,97	68,31	70,65	72,98	75,32	77,52	79,86	82,19	84,53	86,87	89,06	
611504	50 x 0,80	Z 25												118,20	123,28	128,38	133,46	138,41	143,49	148,58	153,66	

HEMA BARRACUDA

| Band saw blades for Wood, fish or meat



Suitable for cutting wood, fish, meat, bone, plastics | hardened and tempered strip body made of alloyed WZ steel | inductively hardened teeth | lengths over 7000mm available on request



> Made-to-measure length

Item No.	W x T	Z	Length in mm / Preise in €												
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259
612680	12 x 0,50	Z6	22,81	24,05	25,29	26,39	27,49	28,73	29,82	30,93	32,30	33,26	34,37	35,59	36,70
612691	16 x 0,36	Z8	24,19	25,56	26,94	28,18	29,69	31,06	32,57	33,81	35,19	36,56	38,07	39,31	40,82
612683	16 x 0,50	Z6	24,19	25,56	26,94	28,18	29,69	31,06	32,57	33,81	35,19	36,56	38,07	39,31	40,82
612686	20 x 0,60	Z8	26,94	28,58	30,24	31,75	33,53	35,19	36,83	38,48	40,14	41,78	43,29	45,08	46,59
612689	25 x 0,70	Z8				36,97	38,90	41,09	43,02	45,08	47,28	49,34	51,13	53,05	55,53

Item No.	W x T	Z	Length in mm / Preise in €						
			5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
612680	12 x 0,50	Z6	37,94	39,03	40,14	41,38	42,47	43,57	44,67
612691	16 x 0,36	Z8	42,05	43,29	44,95	46,18	47,70	48,93	50,44
612683	16 x 0,50	Z6	42,05	43,29	44,95	46,18	47,70	48,93	50,44
612686	20 x 0,60	Z8	48,24	49,90	51,54	53,19	54,84	56,49	58,14
612689	25 x 0,70	Z8	57,31	59,51	61,57	63,50	65,56	67,76	69,69

HEMA BARRACUDA

Band saw blades for Wood, fish or meat

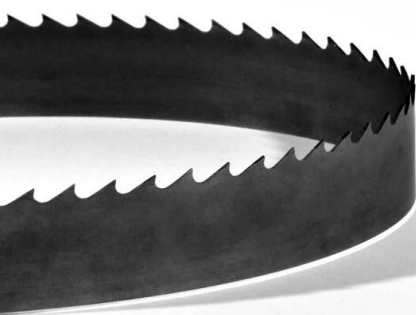
Bandsaw blades of any length for bandsaw machines of all brands. Any dimension you require can be delivered at short notice. This saw band is characterized by special sharpness! In addition, the band body is tempered and the tooth tips are hardened. Best conditions for good cutting results and a long lifecycle. Excellent for hard woods, but especially for plastics such as PP, which tend to melt easily.

HEMA IKARUS

| Bimetallic band saw blades



Suitable for cutting wood, plastics, metals, steel, plasterboard, all composite materials | Top class bimetal band saw blades | maximum wear resistance and first-class cuts | extremely elastic blade body | low cutting loss



> Finished lengths for HEMA band saws

Item No.	L x W x T	ZpZ	€	Item No.	L x W x T	ZpZ	€	Item No.	L x W x T	ZpZ	€
614752	2220 x 6 x 0,65	10-14	40,19	614732	3400 x 13 x 0,65	4	57,47	614920	4500 x 27 x 0,65	4	97,00
614754	2220 x 13 x 0,65	4	40,19	614733	3400 x 13 x 0,65	6	57,47	614847	4770 x 20 x 0,65	3	88,49
614757	2220 x 13 x 0,65	6	40,19	614736	3400 x 13 x 0,65	8-12	57,47	614850	4770 x 20 x 0,65	4	88,49
614766	2220 x 13 x 0,65	8-12	40,19	614737	3400 x 13 x 0,65	10-14	57,47	614913	4770 x 20 x 0,65	6	88,49
614769	2220 x 13 x 0,65	10-14	40,19	614731	3400 x 13 x 0,65	14	57,47	614914	4770 x 20 x 0,65	8	88,49
614760	2220 x 13 x 0,65	14	40,19	614734	3400 x 13 x 0,65	14	57,47	614895	5150 x 16 x 0,65	6-10	89,54
614763	2220 x 13 x 0,65	18	40,19	614735	3400 x 13 x 0,65	18	57,47	614894	5150 x 16 x 0,65	8	89,54
614776	3150 x 6 x 0,65	10-14	53,93	614879	3400 x 16 x 0,65	6-10	61,78	614853	5150 x 20 x 0,65	3	94,77
614778	3150 x 13 x 0,65	4	53,93	614878	3400 x 16 x 0,65	8	61,78	614856	5150 x 20 x 0,65	4	94,77
614781	3150 x 13 x 0,65	6	53,93	614907	3400 x 20 x 0,65	6	65,84	614915	5150 x 20 x 0,65	6	94,77
614790	3150 x 13 x 0,65	8-12	53,93	614908	3400 x 20 x 0,65	8	65,84	614916	5150 x 20 x 0,65	8	94,77
614793	3150 x 13 x 0,65	10-14	53,93	614883	4080 x 16 x 0,65	6-10	73,17	614923	5150 x 27 x 0,65	2	109,43
614784	3150 x 13 x 0,65	14	53,93	614882	4080 x 16 x 0,65	8	73,17	614859	5150 x 27 x 0,65	3	109,43
614787	3150 x 13 x 0,65	18	53,93	614832	4080 x 20 x 0,65	3	77,23	614924	5150 x 27 x 0,65	4	111,53
614798	3320 x 6 x 0,65	10-14	56,29	614835	4080 x 20 x 0,65	4	77,23	614899	5600 x 16 x 0,65	6-10	95,95
614802	3320 x 13 x 0,65	4	56,29	614909	4080 x 20 x 0,65	6	77,23	614898	5600 x 16 x 0,65	8	95,95
614805	3320 x 13 x 0,65	6	56,29	614910	4080 x 20 x 0,65	8	77,23	614862	5600 x 20 x 0,65	3	102,10
614814	3320 x 13 x 0,65	8-12	56,29	614887	4500 x 16 x 0,65	6-10	79,72	614865	5600 x 20 x 0,65	4	102,10
614817	3320 x 13 x 0,65	10-14	56,29	614886	4500 x 16 x 0,65	8	79,72	614917	5600 x 20 x 0,65	6	102,10
614808	3320 x 13 x 0,65	14	56,29	614838	4500 x 20 x 0,65	3	84,17	614918	5600 x 20 x 0,65	8	102,10
614811	3320 x 13 x 0,65	18	56,29	614841	4500 x 20 x 0,65	4	84,17	614925	5600 x 27 x 0,65	2	118,20
614875	3320 x 16 x 0,65	6-10	60,34	614911	4500 x 20 x 0,65	6	84,17	614868	5600 x 27 x 0,65	3	118,20
614820	3320 x 20 x 0,65	3	64,53	614912	4500 x 20 x 0,65	8	84,17	614926	5600 x 27 x 0,65	4	118,20
614823	3320 x 20 x 0,65	4	64,53	614919	4500 x 27 x 0,65	2	97,00	614871	7700 x 27 x 0,90	3-4	150,80
614738	3400 x 6 x 0,65	10-14	57,47	614844	4500 x 27 x 0,65	3	97,00				

HEMA IKARUS

Bimetallic band saw blades

IKARUS - the top-class bandsaw blade guarantees perfect cutting results. The tooth tips are extremely sharp and are made of HSS. The carrier material is supremely tough and developed for optimal bending cycles. The result: clean, straight cut surfaces, low noise and an exceptional tool lifecycle. For the most difficult materials: GRP, CFRP, aramid honeycombs, sandwich elements, rock wool, fine hardwoods. Of course, also for the hard daily use in wood processing.

Saw blades - HEMA IKARUS

> Made-to-measure length

Item No.	W x T	Z	Length in mm / Price in €																	
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259	6260-6509
614985	6 x 0,65	10-14	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614986	6 x 0,90	6	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614141	13 x 0,65	4	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614143	13 x 0,65	6	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614160	13 x 0,65	8-12	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614159	13 x 0,65	10-14	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614142	13 x 0,65	14	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614130	13 x 0,65	18	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614161	13 x 0,90	8-12	42,41	45,42	48,56	51,84	55,37	59,04	62,57	66,37	69,90	73,70	77,36	80,90	84,56	88,36	92,02	95,56	99,35	103,02
614164	16 x 0,65	6-10	45,42	48,69	52,10	55,76	59,43	63,49	67,15	71,08	75,01	78,93	82,86	86,66	90,45	94,51	98,31	102,23	106,16	109,96
614202	16 x 0,65	8	45,42	48,69	52,10	55,76	59,43	63,49	67,15	71,08	75,01	78,93	82,86	86,66	90,45	94,51	98,31	102,23	106,16	109,96
614144	20 x 0,65	3	48,30	51,84	55,63	59,43	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614146	20 x 0,65	4	48,30	51,84	55,63	59,43	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614135	20 x 0,65	6	48,30	51,84	55,63	59,43	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614134	20 x 0,65	8	48,30	51,84	55,63	59,43	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614145	20 x 0,90	3	48,30	51,84	55,63	59,43	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614131	20 x 0,90	4	48,30	51,84	55,63	59,43	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614163	20 x 0,90	6-10	48,83	52,23	50,81	59,56	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614165	20 x 0,90	10-14	48,83	52,23	55,89	59,56	63,49	67,68	71,73	75,79	79,98	84,17	88,23	92,28	96,47	100,66	104,72	108,78	112,97	117,02
614133	27 x 0,65	4	54,59	59,17	63,75	68,20	72,78	77,62	82,47	87,31	92,15	97,00	101,71	106,55	111,53	116,37	121,21	125,93	130,90	135,74
614151	27 x 0,90	2	52,23	56,55	60,87	65,06	69,38	73,96	78,54	83,12	87,57	92,28	96,87	101,32	105,90	110,61	115,06	119,64	124,22	128,81
614177	27 x 0,90	2-3	55,50	59,56	54,15	68,20	72,78	77,62	82,47	87,31	92,15	97,00	101,71	106,55	111,53	116,37	121,21	125,93	130,90	135,74
614149	27 x 0,90	3	52,23	56,55	60,87	65,06	69,38	73,96	78,54	83,12	87,57	92,28	96,87	101,32	105,90	110,61	115,06	119,64	124,22	128,81
614179	27 x 0,90	3-4	55,50	59,56	63,88	68,20	72,78	77,62	82,47	87,31	92,15	97,00	101,71	106,55	111,53	116,37	121,21	125,93	130,90	135,74
614167	27 x 0,90	4-6	55,50	59,56	63,88	68,20	72,78	77,62	82,47	87,31	92,15	97,00	101,71	106,55	111,53	116,37	121,21	125,93	130,90	135,74
614147	27 x 0,90	8	52,23	56,55	60,87	65,06	69,38	73,96	78,54	83,12	87,57	92,28	96,87	101,32	105,90	110,61	115,06	119,64	124,22	128,81
614153	34 x 1,10	1.25	63,88	68,59	73,43	78,28	83,12	88,23	93,46	98,57	103,93	109,04	114,41	119,51	124,88	129,98	135,22	140,46	145,56	150,80
614181	34 x 1,10	1.4-2	67,15	72,26	77,49	82,86	88,36	94,12	99,75	105,37	110,87	116,63	122,26	127,89	133,39	139,15	144,78	150,27	155,90	161,66
614183	34 x 1,10	2-3	67,15	72,26	77,49	82,86	88,36	94,12	99,75	105,37	110,87	116,63	122,26	127,89	133,39	139,15	144,78	150,27	155,90	161,66
614154	34 x 1,10	6	63,88	68,59	73,43	78,28	83,12	88,23	93,46	98,57	103,93	109,04	114,41	119,51	124,88	129,98	135,22	140,46	145,56	150,80
614063	54 x 1,30	1.25	113,62	122,92	132,34	141,63	150,93	160,88	170,82	180,51	190,46	200,41	210,23	219,91	229,86	239,94	249,63	259,57	269,26	279,34

Saw blades - HEMA IKARUS

> Made-to-measure length

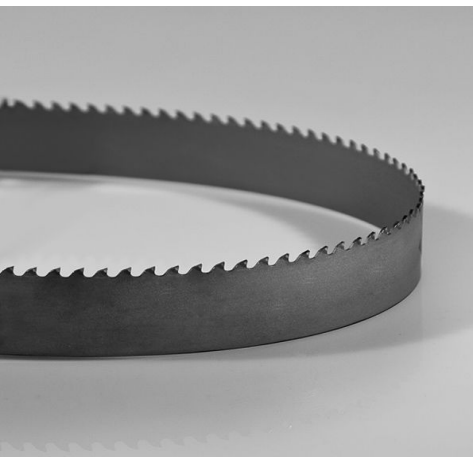
Item No.	W x T	Z	Length in mm / Price in €													
			6510-6759	6760-7009	7010-7259	7260-7509	7510-7759	7760-8009	8010-8259	8260-8509	8510-8759	8760-9009	9010-9259	9260-9509	9510-9759	9760-10009
614985	6 x 0,65	10-14	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614986	6 x 0,90	6	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614141	13 x 0,65	4	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614143	13 x 0,65	6	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614160	13 x 0,65	8-12	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614159	13 x 0,65	10-14	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614142	13 x 0,65	14	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614130	13 x 0,65	18	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614161	13 x 0,90	8-12	106,55	110,35	114,01	117,68	121,48	125,14	128,81	132,60	136,27	139,93	143,73	147,39	151,06	154,85
614164	16 x 0,65	6-10	113,88	107,10	121,87	125,79	129,85	133,78	137,84	141,76	145,69	149,75	153,68	157,73	161,66	165,72
614202	16 x 0,65	8	113,88	117,81	121,87	125,79	129,85	133,78	137,84	141,76	145,69	149,75	153,68	157,73	161,66	165,72
614144	20 x 0,65	3	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614146	20 x 0,65	4	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614135	20 x 0,65	6	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614134	20 x 0,65	8	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614145	20 x 0,90	3	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614131	20 x 0,90	4	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614163	20 x 0,90	6-10	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614165	20 x 0,90	10-14	121,21	125,27	129,46	133,52	137,71	141,76	145,95	150,01	154,20	158,26	162,45	166,50	170,69	174,75
614133	27 x 0,65	4	140,59	145,30	150,14	154,99	159,83	164,54	169,38	174,23	179,07	183,78	188,63	193,47	198,31	203,03
614151	27 x 0,90	2	133,39	137,97	142,42	147,00	151,58	156,03	160,61	165,20	169,65	174,23	178,68	183,26	187,84	192,29
614177	27 x 0,90	2-3	140,59	145,30	150,14	154,99	159,83	164,54	169,38	174,23	179,07	183,78	188,63	193,47	198,31	203,03
614149	27 x 0,90	3	133,39	137,97	142,42	147,00	151,58	156,03	160,61	165,20	169,65	174,23	178,68	183,26	187,84	192,29
614179	27 x 0,90	3-4	140,59	145,30	150,14	154,99	159,83	164,54	169,38	174,23	179,07	183,78	188,63	193,47	198,31	203,03
614167	27 x 0,90	4-6	140,59	145,30	150,14	154,99	159,83	164,54	169,38	174,23	179,07	183,78	188,63	193,47	198,31	203,03
614147	27 x 0,90	8	133,39	137,97	142,42	147,00	151,58	156,03	160,61	165,20	169,65	174,23	178,68	183,26	187,84	192,29
614153	34 x 1,10	1.25	156,03	161,27	166,50	171,74	176,98	182,21	187,45	192,68	197,79	203,03	208,26	213,50	218,73	223,97
614181	34 x 1,10	1.4-2	167,29	172,79	178,55	184,44	190,20	195,96	201,72	207,48	213,24	219,00	224,76	230,51	236,27	242,17
614183	34 x 1,10	2-3	167,29	172,79	178,55	184,44	190,20	195,96	201,72	207,48	213,24	219,00	224,76	230,51	236,27	242,17
614154	34 x 1,10	6	156,03	161,27	166,50	171,74	176,98	182,21	187,45	192,68	197,79	203,03	208,26	213,50	218,73	223,97
614063	54 x 1,30	1.25	289,16	298,98	308,92	318,74	328,69	338,64	348,46	358,40	368,22	378,17	388,12	397,94	407,88	417,70

GRIZZLY DIA

| Diamond coated band saw blades



Suitable for cutting glass, tiles, ceramics, carbon fibre, glass fibre | optionally with continuous diamond coating or with segment coating



> Made-to-measure length

Item No.	K	W x T	Length in mm / Preise in €										
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759
613457	D 91	10 x 0,65	369,45	405,60	441,61	477,76	513,77	549,92	585,93	622,07	658,08	694,23	730,24
613458	D 181	10 x 0,65	430,07	473,36	516,65	559,95	601,87	645,17	688,46	731,75	773,54	816,84	860,13
613480	D 252	10 x 0,65	479,13	528,21	577,27	624,96	674,03	723,10	770,66	819,72	867,41	916,48	965,55
613459	D 356	10 x 0,65	538,37	593,22	648,05	701,39	756,22	811,07	864,54	919,37	972,69	1026,16	1081,01
613460	D 427	10 x 0,65	570,12	627,84	685,57	743,30	801,02	858,75	917,86	975,59	1033,31	1091,04	1148,77
613462	D 91	13 x 0,50	369,45	405,60	441,61	477,76	513,77	549,92	585,93	622,07	658,08	694,23	730,24
613463	D 181	13 x 0,50	430,07	473,36	516,65	559,95	601,87	645,17	688,46	731,75	773,54	816,84	860,13
613481	D 252	13 x 0,50	479,13	528,21	577,27	624,96	674,03	723,10	770,66	819,72	867,41	916,48	965,55
613464	D 356	13 x 0,50	538,37	593,22	648,05	701,39	756,22	811,07	864,54	919,37	972,69	1026,16	1081,01
613465	D 427	13 x 0,50	570,12	627,84	685,57	743,30	801,02	858,75	917,86	975,59	1033,31	1091,04	1148,77
613467	D 91	16 x 0,50	369,45	405,60	441,61	477,76	513,77	549,92	585,93	622,07	658,08	694,23	730,24
613468	D 181	16 x 0,50	430,07	473,36	516,65	559,95	601,87	645,17	688,46	731,75	773,54	816,84	860,13
613482	D 252	16 x 0,50	479,13	528,21	577,27	624,96	674,03	723,10	770,66	819,72	867,41	916,48	965,55
613469	D 356	16 x 0,50	538,37	593,22	648,05	701,39	756,22	811,07	864,54	919,37	972,69	1026,16	1081,01
613470	D 427	16 x 0,50	570,12	627,84	685,57	743,30	801,02	858,75	917,86	975,59	1033,31	1091,04	1148,77
613472	D 91	20 x 0,80	369,45	405,60	441,61	477,76	513,77	549,92	585,93	622,07	658,08	694,23	730,24
613473	D 181	20 x 0,80	430,07	473,36	516,65	559,95	601,87	645,17	688,46	731,75	773,54	816,84	860,13
613483	D 252	20 x 0,80	479,13	528,21	577,27	624,96	674,03	723,10	770,66	819,72	867,41	916,48	965,55
613474	D 356	20 x 0,80	538,37	593,22	648,05	701,39	756,22	811,07	864,54	919,37	972,69	1026,16	1081,01
613475	D 427	20 x 0,80	570,12	627,84	685,57	743,30	801,02	858,75	917,86	975,59	1033,31	1091,04	1148,77

GRIZZLY DIA

Diamond coated band saw blades

Saw blades of any length for bandsaw machines of all brands. Any dimension you require can be delivered. Diamond bandsaw blades offer extremely high cutting performance for graphite, mineral construction materials, natural stones and all glass reinforced plastics. Especially proper for automotive catalysts production. The use and treatment of diamond bandsaw blades require extensive knowledge and of course a high-quality bandsaw machine. We are happy to consult you. Please don't hesitate to contact us.

> Made-to-measure length

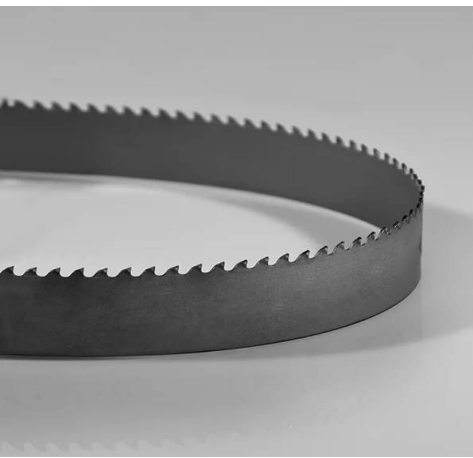
Item No.	K	W x T	Length in mm / Preise in €								
			4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
613457	D 91	10 x 0,65	766,40	802,41	838,56	874,57	910,71	946,72	982,87	1018,88	1055,03
613458	D 181	10 x 0,65	903,42	945,35	988,64	1031,93	1075,24	1117,02	1160,31	1203,60	1245,53
613480	D 252	10 x 0,65	1013,11	1062,17	1109,87	1157,43	1206,49	1255,56	1304,63	1353,70	1401,39
613459	D 356	10 x 0,65	1135,84	1189,18	1244,01	1297,48	1350,80	1405,65	1460,49	1515,33	1570,17
613460	D 427	10 x 0,65	1206,49	1265,73	1323,46	1381,19	1438,91	1496,64	1555,73	1613,46	1671,19
613462	D 91	13 x 0,50	766,40	802,41	838,56	874,57	910,71	946,72	982,87	1018,88	1055,03
613463	D 181	13 x 0,50	903,42	945,35	988,64	1031,93	1075,24	1117,02	1160,31	1203,60	1245,53
613481	D 252	13 x 0,50	1013,11	1062,17	1109,87	1157,43	1206,49	1255,56	1304,63	1353,70	1401,39
613464	D 356	13 x 0,50	1135,84	1189,18	1244,01	1297,48	1350,80	1405,65	1460,49	1515,33	1570,17
613465	D 427	13 x 0,50	1206,49	1265,73	1323,46	1381,19	1438,91	1496,64	1555,73	1613,46	1671,19
613467	D 91	16 x 0,50	766,40	802,41	838,56	874,57	910,71	946,72	982,87	1018,88	1055,03
613468	D 181	16 x 0,50	903,42	945,35	988,64	1031,93	1075,24	1117,02	1160,31	1203,60	1245,53
613482	D 252	16 x 0,50	1013,11	1062,17	1109,87	1157,43	1206,49	1255,56	1304,63	1353,70	1401,39
613469	D 356	16 x 0,50	1135,84	1189,18	1244,01	1297,48	1350,80	1405,65	1460,49	1515,33	1570,17
613470	D 427	16 x 0,50	1206,49	1265,73	1323,46	1381,19	1438,91	1496,64	1555,73	1613,46	1671,19
613472	D 91	20 x 0,80	766,40	802,41	838,56	874,57	910,71	946,72	982,87	1018,88	1055,03
613473	D 181	20 x 0,80	903,42	945,35	988,64	1031,93	1075,24	1117,02	1160,31	1203,60	1245,53
613483	D 252	20 x 0,80	1013,11	1062,17	1109,87	1157,43	1206,49	1255,56	1304,63	1353,70	1401,39
613474	D 356	20 x 0,80	1135,84	1189,18	1244,01	1297,48	1350,80	1405,65	1460,49	1515,33	1570,17
613475	D 427	20 x 0,80	1206,49	1265,73	1323,46	1381,19	1438,91	1496,64	1555,73	1613,46	1671,19

GRIZZLY HMT

| Carbide tipped band saw blades



Suitable for cutting minerals, graphite, glass fibre, abrasive materials | carbide tooth tips | highly flexible band saw blade



> Made-to-measure length

Item No.	W x T	ZpZ	Length in mm / Preise in €										
			3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009
613430	20 x 0,80	3	255,26	272,27	289,29	307,62	324,63	341,65	359,98	376,99	394,01	412,34	429,35
613453	20 x 0,80	3	303,69	324,63	345,58	366,52	387,46	408,41	429,35	450,30	471,24	492,18	513,13
613432	20 x 0,80	4	314,16	336,41	358,67	379,61	401,86	424,12	445,06	467,31	489,57	510,51	532,76
613433	27 x 0,90	2	235,62	251,33	267,04	284,05	299,76	315,47	332,49	348,19	363,90	380,92	396,63
613434	27 x 0,90	3	260,49	277,51	295,83	314,16	331,18	349,50	367,83	384,85	403,17	421,50	438,52
613436	27 x 0,90	4	323,32	345,58	367,83	390,08	412,34	434,59	456,84	480,40	502,66	524,91	547,16
613451	35 x 0,70	1.25	239,55	255,91	272,27	288,63	305,00	321,36	337,72	354,08	370,45	386,81	403,17
613452	35 x 0,90	1	207,48	221,55	235,62	249,70	263,76	277,84	291,91	305,98	320,05	334,13	348,19

GRIZZLY HMT

Carbide tipped band saw blades

Saw blades of any length for bandsaw machines of all brands. Any dimension you require can be delivered at short notice. Carbide tipped bandsaw blades, perfectly sharpened, provide extremely high cutting performance for graphite, mineral construction materials and glass reinforced plastic. Excellent for heavy duty aramid and kevlar reinforced composite materials.

Item No.	W x T	ZpZ	Length in mm / Preise in €			
			6010-6259	6260-6509	6510-6759	6760-7000
613430	20 x 0,80	3	446,37	464,70	481,71	500,04
613453	20 x 0,80	3	534,07	555,02	575,96	596,90
613432	20 x 0,80	4	555,02	575,96	598,21	620,47
613433	27 x 0,90	2	412,34	429,35	445,06	460,77
613434	27 x 0,90	3	456,84	475,17	492,18	510,51
613436	27 x 0,90	4	569,42	591,67	613,92	637,48
613451	35 x 0,70	1.25	419,53	435,90	452,26	468,62
613452	35 x 0,90	1	362,27	376,34	390,42	404,48

GRIZZLY HMG

| Carbide coated band saw blades



Suitable for cutting glass fibre, car tyres (segmented), Poroton, bricks, fireclay | flexible carrier material sprinkled in segments with angular hard metal pieces | carbide pieces permanently galvanically applied | for most difficult materials, e.g. abrasive materials | grain size: medium



> Cassette goods 75m

Item No.	W x T	€
613446	19 x 0,65	5903,27
613448	25 x 0,90	6667,46

> Made-to-measure length

Item No.	W x T	Length in mm / Preise in €											
		3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259
613441	19 x 0,65	290,69	311,45	332,34	353,10	373,85	394,60	415,36	436,25	457,01	477,76	498,51	519,27
613444	25 x 0,90	304,03	325,75	347,46	369,04	390,76	412,48	434,18	455,77	477,62	499,21	520,92	542,63
613443	25 x 0,90	334,82	358,74	382,51	406,29	430,07	453,99	477,76	501,54	525,31	549,23	573,01	596,79
613447	25 x 0,90	334,82	358,74	382,51	406,29	430,07	453,99	477,76	501,54	525,31	549,23	573,01	596,79

GRIZZLY HMG

Carbide coated band saw blades

The highly flexible and viscous carrier material is coated segmentally with edged carbide pieces, which are galvanically and permanently applied. For glass- (GRP), carbon fibre- (CFRP) and aramid-reinforced plastics.

For vehicle tires with steel inserts, grinding wheels and tough machining materials. Partially replaces diamond tools.

Item No.	W x T	Length in mm / Preise in €		
		6260-6509	6510-6759	6760-7000
613441	19 x 0,65	540,16	560,92	581,67
613444	25 x 0,90	564,35	585,93	607,65
613443	25 x 0,90	620,56	644,48	668,26
613447	25 x 0,90	620,56	644,48	668,26

GRIZZLY SLT

| Stellar re-saw blades



Suitable for cutting softwood, hardwood, composite foams | well suited for veneer quality cuts | available in set and stel design | for HEMA band saws UH 800 TR, UH 900 TR and UH 800 SBS | best cutting performance thanks to stellite band saw blades



> Finished lengths for HEMA band saws

Classic stellite band saw blades		
Item No.	UH 800 TR	€
614108	5600 x 50 x 0,90	265,73
614109	5950 x 50 x 0,90	265,73
614106	5600 x 50 x 0,90	442,57
614111	5950 x 50 x 0,90	467,31
614110	6550 x 60 x 1,00	301,07
614116	6550 x 60 x 1,00	534,73
614112	6550 x 80 x 1,00	337,72
614121	6550 x 80 x 1,00	571,77

GRIZZLY SLT

Stellar re-saw blades

Stellar bandsaw blades have proven their worth in almost all sawmills for decades. Excellent for hard wood with high cross section. This tool requires an extra maintenance effort.

GRIZZLY BITE

| High-performance band saw blades



Suitable for cutting wood, plastics, metals, steel, plasterboard, all composite materials | Top class bimetal band saw blades | maximum wear resistance and first-class cuts | extremely elastic blade body | low cutting loss



> Made-to-measure length

Item No.	W x T	Z	Cutting channel	Length in mm / Preise in €											
				3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259
614138	27 x 0,90	22	1,9	35,34	37,49	39,63	41,77	43,91	46,05	48,20	50,34	52,48	54,62	56,76	58,91
614203	27 x 0,90	22	1,9	35,34	37,49	39,63	41,77	43,91	46,05	48,20	50,34	52,48	54,62	56,76	58,91

Item No.	W x T	Z	Cutting channel	Length in mm / Preise in €		
				6260-6509	6510-6759	6760-7000
614138	27 x 0,90	22	1,9	61,05	63,19	65,33
614203	27 x 0,90	22	1,9	67,35	63,19	65,33

GRIZZLY BITE

High-performance band saw blades

Extremely resilient bandsaw blade. Every third tooth is hard-faced with stellite and developed specifically for difficult-to-cut materials.

HEMA steel

Bandsaw blades for working metal



Suitable for cutting steel, aluminium, brass and cast iron | tested quality, immediately ready to cut | any length available at short notice



> Cassette goods

Item No.	L x W x T	ZpZ	€	Item No.	L x W x T	ZpZ	€	Item No.	L x W x T	ZpZ	€
613016	30.5 x 4 x 0,65	22	3,44	613048	30.5 x 13 x 0,65	4	3,96	613103	100 x 20 x 0,80	18	5,13
613003	30.5 x 6 x 0,65	4	3,44	613049	30.5 x 13 x 0,65	6	3,96	613109	100 x 25 x 0,90	4	6,09
613006	30.5 x 6 x 0,65	8	3,44	613051	30.5 x 13 x 0,65	8	3,96	613110	100 x 25 x 0,90	6	6,09
613009	30.5 x 6 x 0,65	14	3,44	613063	30.5 x 16 x 0,65	4	4,36	613112	100 x 25 x 0,90	8	6,09
613012	30.5 x 6 x 0,65	24	3,44	613064	30.5 x 16 x 0,65	6	4,36	613115	100 x 25 x 0,90	14	6,09
613018	30.5 x 8 x 0,65	4	3,63	613066	30.5 x 16 x 0,65	8	4,36				
613021	30.5 x 8 x 0,65	8	3,63	613069	30.5 x 16 x 0,65	14	4,36				
613024	30.5 x 8 x 0,65	14	3,63	613078	100 x 16 x 0,80	4	4,27				
613027	30.5 x 8 x 0,65	24	3,63	613079	100 x 16 x 0,80	6	4,27				
613033	30.5 x 10 x 0,65	4	3,76	613081	100 x 16 x 0,80	8	4,27				
613036	30.5 x 10 x 0,65	8	3,76	613084	100 x 16 x 0,80	14	4,27				
613039	30.5 x 10 x 0,65	14	3,76	613093	100 x 20 x 0,80	4	5,13				
613042	30.5 x 10 x 0,65	24	3,76	613094	100 x 20 x 0,80	6	5,13				
613054	30.5 x 13 x 0,65	1	3,96	613096	100 x 20 x 0,80	8	5,13				
613057	30.5 x 13 x 0,65	2	3,96	613099	100 x 20 x 0,80	14	5,13				

HEMA steel

Bandsaw blades for working metal

This inexpensive universal tool has been in our range for many years. It's made of solid tool steel with hardened tooth tips. The saw blade is very flexible and therefore also suitable for smaller metal band saws. Unbeatable offer in its best price-performance ratio for the factory workshops or for the locksmithery.

> Finished lengths for HEMA band saws

Item No.	L x W x T	ZpZ	€	Item No.	L x W x T	ZpZ	€
613136	2040 x 6 x 0,50	14	20,90	613181	3150 x 6 x 0,65	14	19,52
613139	2040 x 13 x 0,50	14	21,99	613184	3150 x 6 x 0,65	24	19,52
613142	2220 x 6 x 0,65	8	15,95	613187	3150 x 8 x 0,65	8	20,62
613145	2220 x 6 x 0,65	14	15,95	613190	3150 x 8 x 0,65	14	20,62
613151	2220 x 8 x 0,65	8	16,64	613193	3150 x 8 x 0,65	24	20,62
613154	2220 x 8 x 0,65	14	16,64	613196	3150 x 13 x 0,65	8	21,72
613148	2220 x 8 x 0,65	24	15,95	613199	3150 x 13 x 0,65	14	21,72
613157	2220 x 8 x 0,65	24	16,64	613203	3150 x 13 x 0,65	24	21,72
613160	2220 x 13 x 0,65	8	17,31	613206	3150 x 16 x 0,65	8	24,60
613163	2220 x 13 x 0,65	14	17,31	613209	3150 x 16 x 0,65	14	24,60
613166	2220 x 13 x 0,65	24	17,31				
613169	2220 x 16 x 0,65	8	19,52				
613172	2220 x 16 x 0,65	14	19,52				
613175	2220 x 16 x 0,65	24	19,52				
613178	3150 x 6 x 0,65	8	19,52				

Saw blades - HEMA steel

> Made-to-measure length

Item No.	W x T	ZpZ	Length in mm / Preise in €																			
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
612587	6 x 0,50	14	19,79	21,17	22,41	23,78	25,01	26,53	27,76	29,14	30,38	31,62	33,13	34,37	35,74	36,97	38,48	39,72	41,09	42,47	43,84	45,08
613276	6 x 0,65	4	16,08	17,59	18,97	20,48	21,85	23,50	24,88	26,39	27,76	29,27	30,65	32,30	33,68	35,19	36,56	38,07	39,58	41,09	42,47	43,98
613278	6 x 0,65	8	16,08	17,59	18,97	20,48	21,85	23,50	24,88	26,39	27,76	29,27	30,65	32,30	33,68	35,19	36,56	38,07	39,58	41,09	42,47	43,98
613288	6 x 0,65	8	16,77	18,42	19,79	21,44	22,81	24,47	25,98	27,63	29,14	30,65	32,17	33,68	35,19	36,70	38,34	39,72	41,38	42,89	44,40	45,91
613280	6 x 0,65	14	16,08	17,59	18,97	20,48	21,85	23,50	24,88	26,39	27,76	29,27	30,65	32,30	33,68	35,19	36,56	38,07	39,58	41,09	42,47	43,98
613282	6 x 0,65	24	16,08	17,59	18,97	20,48	21,85	23,50	24,88	26,39	27,76	29,27	30,65	32,30	33,68	35,19	36,56	38,07	39,58	41,09	42,47	43,98
613286	8 x 0,65	4	16,77	18,42	19,79	21,44	22,81	24,47	25,98	27,63	29,14	30,65	32,17	33,68	35,19	36,70	38,34	39,72	41,38	42,89	44,40	45,91
613290	8 x 0,65	14	16,77	18,42	19,79	21,44	22,81	24,47	25,98	27,63	29,14	30,65	32,17	33,68	35,19	36,70	38,34	39,72	41,38	42,89	44,40	45,91
613292	8 x 0,65	24	16,77	18,42	19,79	21,44	22,81	24,47	25,98	27,63	29,14	30,65	32,17	33,68	35,19	36,70	38,34	39,72	41,38	42,89	44,40	45,91
613296	10 x 0,65	4	17,18	18,83	20,48	21,99	23,65	25,01	26,67	28,18	29,82	31,33	32,84	34,37	36,01	37,52	39,17	40,69	42,20	43,84	45,36	46,87
613298	10 x 0,65	8	17,18	18,83	20,48	21,99	23,65	25,01	26,67	28,18	29,82	31,33	32,84	34,37	36,01	37,52	39,17	40,69	42,20	43,84	45,36	46,87
613300	10 x 0,65	14	17,18	18,83	20,48	21,99	23,65	25,01	26,67	28,18	29,82	31,33	32,84	34,37	36,01	37,52	39,17	40,69	42,20	43,84	45,36	46,87
613303	10 x 0,65	24	17,18	18,83	20,48	21,99	23,65	25,01	26,67	28,18	29,82	31,33	32,84	34,37	36,01	37,52	39,17	40,69	42,20	43,84	45,36	46,87
612614	13 x 0,50	14	21,99	23,50	24,88	26,39	27,76	29,27	30,65	32,17	33,53	35,05	36,43	37,94	39,31	40,82	42,20	43,71	45,08	46,59	47,97	49,48
613307	13 x 0,65	4	17,73	19,24	20,90	22,41	24,05	25,56	27,22	28,73	30,38	32,02	33,68	35,32	36,83	38,48	40,00	41,65	43,16	44,80	46,46	48,11
613308	13 x 0,65	6	17,73	19,24	20,90	22,41	24,05	25,56	27,22	28,73	30,38	32,02	33,68	35,32	36,83	38,48	40,00	41,65	43,16	44,80	46,46	48,11
613309	13 x 0,65	8	17,73	19,24	20,90	22,41	24,05	25,56	27,22	28,73	30,38	32,02	33,68	35,32	36,83	38,48	40,00	41,65	43,16	44,80	46,46	48,11
613311	13 x 0,65	14	17,73	19,24	20,90	22,41	24,05	25,56	27,22	28,73	30,38	32,02	33,68	35,32	36,83	38,48	40,00	41,65	43,16	44,80	46,46	48,11
613321	13 x 0,65	14	19,93	21,85	23,78	25,56	27,49	29,42	31,20	33,13	35,05	36,83	38,76	40,69	42,47	44,40	46,18	48,11	50,03	51,81	53,74	55,80
613313	13 x 0,65	24	17,73	19,24	20,90	22,41	24,05	25,56	27,22	28,73	30,38	32,02	33,68	35,32	36,83	38,48	40,00	41,65	43,16	44,80	46,46	48,11
613319	16 x 0,65	8	19,93	21,85	23,78	25,56	27,49	29,42	31,20	33,13	35,05	36,83	38,76	40,69	42,47	44,40	46,18	48,11	50,03	51,81	53,74	55,80
613327	16 x 0,80	4	19,93	21,85	23,78	25,56	27,49	29,42	31,20	33,13	35,05	36,83	38,76	40,69	42,47	44,40	46,18	48,11	50,03	51,81	53,74	55,80
613328	16 x 0,80	6	19,93	21,85	23,78	25,56	27,49	29,42	31,20	33,13	35,05	36,83	38,76	40,69	42,47	44,40	46,18	48,11	50,03	51,81	53,74	55,80
613329	16 x 0,80	8	19,93	21,85	23,78	25,56	27,49	29,42	31,20	33,13	35,05	36,83	38,76	40,69	42,47	44,40	46,18	48,11	50,03	51,81	53,74	55,80
613331	16 x 0,80	14	19,93	21,85	23,78	25,56	27,49	29,42	31,20	33,13	35,05	36,83	38,76	40,69	42,47	44,40	46,18	48,11	50,03	51,81	53,74	55,80
613337	20 x 0,80	4				31,06	33,40	35,74	38,07	40,41	42,74	45,08	47,42	49,90	52,23	54,43	56,76	59,24	61,57	63,91	66,12	68,58
613338	20 x 0,80	6				31,06	33,40	35,74	38,07	40,41	42,74	45,08	47,42	49,90	52,23	54,43	56,76	59,24	61,57	63,91	66,12	68,58
613339	20 x 0,80	8				31,06	33,40	35,74	38,07	40,41	42,74	45,08	47,42	49,90	52,23	54,43	56,76	59,24	61,57	63,91	66,12	68,58
613341	20 x 0,80	14				31,06	33,40	35,74	38,07	40,41	42,74	45,08	47,42	49,90	52,23	54,43	56,76	59,24	61,57	63,91	66,12	68,58
613343	20 x 0,80	18				31,06	33,40	35,74	38,07	40,41	42,74	45,08	47,42	49,90	52,23	54,43	56,76	59,24	61,57	63,91	66,12	68,58
613347	25 x 0,90	4				33,26	35,88	38,34	40,96	43,29	45,91	48,39	50,99	53,47	56,07	58,69	61,17	63,77	66,12	68,72	71,20	73,80
613348	25 x 0,90	6				33,26	35,88	38,34	40,96	43,29	45,91	48,39	50,99	53,47	56,07	58,69	61,17	63,77	66,12	68,72	71,20	73,80
613349	25 x 0,90	8				33,26	35,88	38,34	40,96	43,29	45,91	48,39	50,99	53,47	56,07	58,69	61,17	63,77	66,12	68,72	71,20	73,80
613351	25 x 0,90	14				33,26	35,88	38,34	40,96	43,29	45,91	48,39	50,99	53,47	56,07	58,69	61,17	63,77	66,12	68,72	71,20	73,80

HEMA roof

| Bandsaw blades with roof teeth



Suitable for cutting styrofoam, mineral wool and cardboard | symmetrical tooth shape (600 roof tooth) | large-pored materials are cleanly separated through negative cutting angle



> Cassette goods

Item No.	L x W x T	Perforation	€
614266	100 x 6 x 0,45	D 3	3,72
614271	100 x 10 x 0,45	D 3	3,72
614276	100 x 15 x 0,45	D 3	4,26
614281	100 x 20 x 0,45	D 3	4,63
614283	100 x 25 x 0,45	D 3	5,31

> Made-to-measure length

Item No.	W x T	Perforation	Length in mm / Price in €												
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259
614451	6 x 0,45	D 3	21,57	22,81	24,19	25,43	26,80	28,04	29,42	30,65	32,02	33,26	34,50	35,88	37,12
614454	10 x 0,45	D 3	21,57	22,81	24,19	25,43	26,80	28,04	29,42	30,65	32,02	33,26	34,50	35,88	37,12
614457	15 x 0,45	D 3	23,50	24,88	26,39	27,76	29,42	30,79	32,30	33,68	35,32	36,70	38,21	39,58	41,23
614460	20 x 0,45	D 3	24,60	26,25	27,76	29,42	30,93	32,71	34,22	35,88	37,39	39,03	40,82	42,33	43,98
614463	25 x 0,45	D 3	27,07	28,87	30,79	32,71	34,37	36,28	38,21	40,00	41,78	43,71	45,49	47,42	49,06

Item No.	W x T	Perforation	Length in mm / Price in €						
			5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
614451	6 x 0,45	D 3	38,48	39,72	41,09	42,33	43,71	44,95	46,04
614454	10 x 0,45	D 3	38,48	39,72	41,09	42,33	43,71	44,95	46,04
614457	15 x 0,45	D 3	42,61	44,13	45,49	47,15	48,52	50,03	51,54
614460	20 x 0,45	D 3	45,49	47,15	48,79	50,44	51,96	53,61	55,39
614463	25 x 0,45	D 3	50,99	52,92	54,70	56,49	58,42	60,06	61,86

HEMA roof

Bandsaw blades with roof teeth

This saw blade has a symmetrical tooth shape (60° peg tooth) and is set. Due to the negative cutting angle, large-pored materials such as EPS (polystyrene) are cleanly separated. No destruction of the ball structure.

HEMA Band knives

▶ **HEMA blade line**

Bandknife with straight cutting edge

▶ **HEMA blade convex**

Bandknife with convex cutting edge

▶ **HEMA blade concave**

Bandknife with concave cutting edge

▶ **HEMA blade roof**

Bandknife with roof teeth

▶ **HEMA blade shark**

Serrated bandknives

HEMA blade line

| Bandknife with straight cutting edge



Suitable for cutting soft foam, textiles, mineral wool, some plastics (soft) on rolls | optimally symmetrical grinding for precise cuts | single-sided cutting | re-sharpenable



> Cassette goods 100m

Item No.	W x T	€
614296	6 x 0,45	3,44
614301	10 x 0,45	3,44
614306	15 x 0,45	3,78
614311	20 x 0,45	4,27
614316	25 x 0,45	4,94

> Made-to-measure length

Item No.	W x T	Length in mm / Preise in €													
		3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759
614512	6 x 0,45	22,68	23,78	24,74	25,70	26,80	27,91	28,87	29,96	30,93	32,02	32,99	33,95	35,05	36,01
614515	10 x 0,45	22,68	23,78	24,74	25,70	26,80	27,91	28,87	29,96	30,93	32,02	32,99	33,95	35,05	36,01
614518	15 x 0,45	24,19	25,43	26,67	27,76	29,14	30,24	31,33	32,71	33,81	35,05	36,28	37,39	38,63	39,87
614521	20 x 0,45	26,53	27,76	29,27	30,51	31,75	33,13	34,37	35,74	36,97	38,48	39,72	41,09	42,33	43,71
614524	25 x 0,45	29,27	30,65	32,17	33,68	35,19	36,56	38,21	39,58	41,09	42,61	44,13	45,49	47,15	48,52

HEMA blade line

Bandknife with straight cutting edge

This band knife is used for soft foams, textiles and delicate fiber materials. The knife is sharpened on both sides and has a straight blade. For larger cross sections, such as rolls with bubble wrap, we supply band knives with concave blade.

HEMA blade convex

| Bandknife with convex cutting edge



Suitable for cutting soft foam, textiles, mineral wool, some plastics (soft) on rolls | optimally symmetrical grinding for precise cuts | perfectly processed weld seam for long service life | highly flexible German quality steel | single-sided cutting



> Cassette goods 100m

Item No.	W x T	€
614336	10 x 0,45	3,57
614341	15 x 0,45	3,86
614346	20 x 0,45	4,27

> Made-to-measure length

Item No.	W x T	Length in mm / Preise in €												
		2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259
614536	10 x 0,45	19,93	21,17	22,26	23,65	24,74	25,83	27,22	28,31	29,55	30,79	32,02	33,13	34,37
614539	15 x 0,45	22,13	23,65	25,01	26,39	27,76	29,27	30,51	32,02	33,40	34,64	36,15	37,52	38,90
614542	20 x 0,45	24,60	26,25	27,63	29,14	30,65	32,17	33,68	35,19	36,70	38,21	39,58	41,23	42,61
614545	25 x 0,45	28,18	29,96	31,62	33,40	35,19	36,83	38,63	40,27	42,05	43,84	45,64	47,42	49,06

HEMA blade convex

Bandknife with convex cutting edge

This tool, a combination of saw blade and band knife, is used for soft foams and delicate fiber materials. The knife is sharpened on both sides. The convex toothing facilitates the separation of woven and fine-grained materials.

Item No.	W x T	Length in mm / Preise in €					
		5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759
614536	10 x 0,45	35,59	36,70	38,07	39,17	40,27	41,65
614539	15 x 0,45	40,27	41,78	43,02	44,53	45,91	47,28
614542	20 x 0,45	44,26	45,64	47,28	48,66	50,17	51,68
614545	25 x 0,45	50,86	52,65	54,29	56,07	57,73	59,51

HEMA blade concave

| Bandknife with concave cutting edge



Suitable for cutting soft foam, textiles, mineral wool, some plastics (soft) on rolls | optimally symmetrical grinding for precise cuts | perfectly processed weld seam for long service life | highly flexible German quality steel | single-sided cutting



> Cassette goods 100m

Item No.	W x T	€
614321	10 x 0,45	3,57
614326	15 x 0,45	3,86
614331	20 x 0,45	4,27

> Made-to-measure length

		Length in mm / Preise in €													
Item No.	W x T	2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259	5260-5509
614527	10 x 0,45	19,93	21,17	22,26	23,65	24,74	25,83	27,22	28,31	29,55	30,79	32,02	33,13	34,37	35,59
614530	15 x 0,45	22,13	23,65	25,01	26,39	27,76	29,27	30,51	32,02	33,40	34,64	36,15	37,52	38,90	40,27
614533	20 x 0,45	24,60	26,25	27,63	29,14	30,65	32,17	33,68	35,19	36,70	38,21	39,58	41,23	42,61	44,26
614534	25 x 0,45	28,18	29,96	31,62	33,40	35,19	36,83	38,63	40,27	42,05	43,84	45,64	47,42	49,06	50,86

HEMA blade concave

Bandknife with concave cutting edge

This tool, a combination of saw blade and band knife, is used for soft foams, bubble wrap and delicate fiber materials. The knife is sharpened on both sides. The concave toothing facilitates the separation of firmer structures and larger cross sections.

		Length in mm / Preise in €													
Item No.	W x T	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7009	7010-7259	7260-7509	7510-7759	7760-8009	8010-8259	8260-8509	8510-8759	8760-9009
614527	10 x 0,45	36,70	38,07	39,17	40,27	41,65	42,74	43,98	45,08	46,18	47,42	48,52	49,75	50,86	51,96
614530	15 x 0,45	41,78	43,02	44,53	45,91	47,28	48,66	50,17	51,54	53,05	54,43	55,94	57,31	58,82	60,20
614533	20 x 0,45	45,64	47,28	48,66	50,17	51,68	53,19	54,70	56,36	58,00	59,51	61,17	62,68	64,32	65,83
614534	25 x 0,45	52,65	54,29	56,07	57,73	59,51	61,44	63,08	64,88	66,66	68,31	70,10	71,75	73,53	75,32

		Length in mm / Preise in €			
Item No.	W x T	9010-9259	9260-9509	9510-9759	9760-10000
614527	10 x 0,45	53,19	54,29	55,53	56,63
614530	15 x 0,45	61,71	63,08	64,61	65,97
614533	20 x 0,45	67,48	69,00	70,65	72,16
614534	25 x 0,45	76,97	78,75	80,41	82,19

HEMA blade roof

| Bandknife with roof teeth



Suitable for cutting mineral wool, cardboard | optimally symmetrical grinding for precise cuts | perfectly processed weld seam for long service life | highly flexible German quality steel | single-sided cutting



> Cassette goods 100m

Item No.	W x T	Z	>€
611580	6 x 0,45	D 3	394,47
611581	10 x 0,45	D 3	394,47
611582	15 x 0,45	D 3	434,33
611583	20 x 0,45	D 3	490,68
611584	25 x 0,45	D 3	567,65

> Made-to-measure length

Item No.	W x T	Z	Length in mm / Preise in €												
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259
614553	10 x 0,45	D 3	22,13	23,50	24,88	26,39	27,63	29,14	30,51	31,75	33,26	34,64	36,01	37,39	38,90
614556	15 x 0,45	D 3	23,37	24,88	26,53	28,04	29,55	31,06	32,71	34,22	35,88	37,25	38,90	40,41	42,05
614559	20 x 0,45	D 3	25,70	27,35	28,87	30,51	32,17	33,81	35,46	36,97	38,63	40,14	41,78	43,57	45,08
614562	25 x 0,45	D 3	28,87	30,93	32,99	35,05	36,97	38,90	40,96	42,89	44,95	47,01	48,93	50,86	52,92

Item No.	W x T	Z	Length in mm / Preise in €												
			5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7009	7010-7259	7260-7509	7510-7759	7760-8009	8010-8259	8260-8509
614553	10 x 0,45	D 3	40,14	41,65	43,02	44,40	45,77	47,28	48,66	50,17	51,54	53,05	54,43	55,94	57,31
614556	15 x 0,45	D 3	43,71	45,08	46,73	48,24	49,90	51,41	52,92	54,43	56,07	57,58	59,24	60,89	62,40
614559	20 x 0,45	D 3		48,24	49,90	51,41	53,05	54,70	56,49	58,27	59,93	61,71	63,37	65,15	66,94
614562	25 x 0,45	D 3	54,84	56,91	58,96	60,89	62,81	64,88	66,79	68,72	70,78	72,85	74,77	76,83	78,90

Item No.	W x T	Z	Length in mm / Preise in €					
			8510-8759	8760-9009	9010-9259	9260-9509	9510-9759	9760-10000
614553	10 x 0,45	D 3	58,82	60,20	61,71	63,08	64,61	65,97
614556	15 x 0,45	D 3	64,05	65,56	67,21	68,72	70,38	71,89
614559	20 x 0,45	D 3	68,58	70,38	72,02	73,80	75,60	77,24
614562	25 x 0,45	D 3	80,81	82,88	84,94	87,00	88,93	90,99

HEMA blade roof

Bandknife with roof teeth

Band knife with 100 m length for bandsaws and cutting machines of all brands. This tool, a combination of saw blade and band knife, is used for flexible foams, bubble wrap and mineral wool. The knife is sharpened on both sides. Even with a lightweight cardboard you can achieve a clean and tear-free cut.

HEMA blade shark

| Serrated bandknives



Suitable for cutting foam and cardboard | alternately ground bandknife with serrations | restricted | cuts largely tear-free and low-dust



> Cassette goods 100m

Item No.	W x T	ZpZ	€
614286	10 x 0,65	10	4,43
614291	16 x 0,65	6	6,16

> Made-to-measure length

Item No.	W x T	ZpZ	Length in mm / Preise in €												
			2000-2259	2260-2509	2510-2759	2760-3009	3010-3259	3260-3509	3510-3759	3760-4009	4010-4259	4260-4509	4510-4759	4760-5009	5010-5259
614466	10 x 0,65	10	21,99	23,37	24,60	25,83	27,22	28,45	29,82	30,93	32,30	33,53	34,91	36,15	37,39
614469	16 x 0,65	6	24,19	25,70	27,35	28,87	30,51	32,17	33,68	35,32	36,83	38,48	40,00	41,65	43,16

HEMA blade shark

Serrated bandknives

Reciprocal band knife with milled teeth. This tool cuts normally in the tooth direction. It can also be used for backward cutting for fibred and non-tear-resistant materials. Provides low-dust and smooth cut of cardboard and foams.

Item No.	W x T	ZpZ	Length in mm / Preise in €						
			5260-5509	5510-5759	5760-6009	6010-6259	6260-6509	6510-6759	6760-7000
614466	10 x 0,65	10	38,76	39,87	41,23	42,47	43,84	45,08	46,18
614469	16 x 0,65	6	44,80	46,46	47,97	49,62	51,13	52,78	54,29

Tools & accessories Guides

▶ **HEMA guide FS40 / FS58**

Universal roller guide systems

▶ **HEMA guide PIPE**

Precision carbide guides

HEMA guide FS40 / FS58

| Universal roller guide systems



Proven universal guide in roller design | high saw blade guidance accuracy | easy to use | extremely easy to care for | Can also be used for third-party products: incl. HEMA special oil



FS 40 (Saw blade width 3 – 25 mm)		
Guide	Item No.	€
HEMA guide FS 40	911330	328,80
HEMA guide FS 40	911331	328,80

FS 40 (Saw blade width 3 – 25 mm)		
Spare parts	Item No.	€
Führungsrolle komplett	911360	46,99
Kleinteile-Set	911315	4,32
Seitenrolle	822388	27,23
Stützrolle, komplett oben	911350	54,59
Stützrolle, komplett unten	911351	58,77

FS 58 (Saw blade width 5 – 40 mm)		
Guide	Item No.	€
HEMA guide FS 58	911332	388,07
HEMA guide FS 58	911333	388,07

FS 58 (Saw blade width 5 – 40 mm)		
Spare parts	Item No.	€
Führungsrolle komplett	911362	74,09
Kleinteile-Set	911316	4,32
Kugellager Stützrolle oben	911168	153,15
Kugellager Stützrolle unten	911170	142,80
Seitenrolle	822389	31,81
Stützrolle, komplett oben	911352	60,87
Stützrolle, komplett unten	911353	65,84

HEMA guide FS40 / FS58

Universal roller guide systems

HEMA has technologically updated its well-proven guiding system. Now this high-quality product is characterized by selected materials, optimized hardening processes and tight manufacturing tolerances. Among the advantages there are: precise guidance of the bandsaw blade. Extremely long-term lifecycle of the wear parts. Easy handling. Low maintenance. Delivery incl. fastening parts. Support and guide rollers compatible with APA type 2, size B or type 1055, size III und IV.

HEMA guide PIPE

| Precision carbide guides



Extremely low wear, enables high cutting pressure | can be used at the top and bottom, universally applicable | available in two different sizes



Größe I (Saw blade width 3 – 25 mm)			
Guide	Item No.	L	€
HEMA guide PIPE I	912223		82,47
HEMA guide PIPE 100	912001	100 mm	439,82

Größe I (Saw blade width 3 – 25 mm)		
Spare parts	Item No.	€
Einstell-Klemmhebel	912226	56,16
Einstelleinheit, komplett	912230	196,35
Einstellschraube	912225	70,95
Hartmetall-Führungshülse	912224	167,03
Hartmetall-Rückenführung	912227	66,50
Klemmhebel	912220	22,12
Scheibe	912222	0,65
Schraube	912221	1,44

Größe II (Saw blade width 15 – 50 mm)			
Guide	Item No.	L	€
Support bracket post for HEMA guide PIPE II	912423		123,83
HEMA guide PIPE 85	912002	85 mm	497,42
HEMA guide PIPE 120	912004	120 mm	517,06
HEMA guide PIPE 170	912005	170 mm	536,69

Größe II (Saw blade width 15 – 50 mm)		
Spare parts	Item No.	€
Einstell-Klemmhebel	912426	46,36
Einstelleinheit, komplett	912430	230,38
Einstellschraube	912425	48,96
Hartmetall-Führungshülse	912424	185,03
Hartmetall-Rückenführung	912427	136,53
Klemmhebel	912420	24,74
Scheibe	912422	0,65
Schraube	912421	1,70

HEMA guide PIPE

Precision carbide guides

Extremely low-wear, enables high cutting pressure can be used above and below, universally applicable

HEMA Cutting wires

- ▶ HEMA WireCut
Cutting wires

HEMA WireCut

| Cutting wires



> Made-to-measure length



Item No.	Description	Commitment	Length in mm / Preise in €						
			2000-5000	5010-6000	6010-7000	7010-8000	8010-9000	9010-10000	10010-12000
676150	WireCut ER-A		47,12	50,08	53,01	55,97	58,91	61,86	64,80
676140	WireCut RW		47,12	49,09	51,05	53,01	54,98	56,94	58,91
676141	WireCut CS		47,12	49,09	51,05	53,01	54,98	56,94	58,91
676143	WireCut EPS		47,12	50,08	53,01	55,97	58,91	61,86	64,80
676142	WireCut PU		47,12	50,08	53,01	55,97	58,91	61,86	64,80
676144	WireCut RF		47,12	50,08	53,01	55,97	58,91	61,86	64,80
676145	WireCut FG		47,12	49,09	51,05	53,01	54,98	56,94	58,91
676146	WireCut PR		47,12	50,08	53,01	55,97	58,91	61,86	64,80
676147	WireCut ER		47,12	50,08	53,01	55,97	58,91	61,86	64,80
676148	WireCut RW-A		47,12	49,09	51,05	53,01	54,98	56,94	58,91
676149	WireCut FG-A		47,12	49,09	51,05	53,01	54,98	56,94	58,91
676151	WireCut PR-S		53,01	55,97	58,91	61,86	64,80	67,75	70,69
676152	WireCut RW-W		62,57	80,11	87,57	93,86	100,14	102,63	105,11
676153	WireCut FG-W		62,57	80,11	87,57	93,86	100,14	102,63	105,11
676154	WireCut CS-W		62,57	80,11	87,57	93,86	100,14	102,63	105,11
676155	WireCut PR-C		67,81	70,82	73,70	76,71	79,59	82,60	85,48

HEMA WireCut

Cutting wires

Cutting wires are high-speed tools that allow users to cut accurate shapes with sharp corners. They are preferred for processing materials such as soft foam, hard foam, glass wool, rock wool and corrugated cardboard, where they achieve remarkable cutting performance. In the HEMA range of products you will find both high-quality cutting wires at a reasonable price as well as wear-resistant high-performance cutting wires for hard continuous use - in various designs for different materials.

- A - Wires are coarser wound
- C - Molybdenum coating protects against chemical substances in phenolic resin
- S - Stainless steel (longer service life)
- W - Higher wear resistance through tungsten wire

HEMA Accessories

▶ Accesories

- Wiper Brushes
- Ball nozzles
- Table inserts
- X-Grabber

▶ HEMA Rader

- Rubber cork bandages
- Vulcanised rubber coverings
- Vulkolan wheels

▶ HEMA adhesives, lubricants and sliding agents

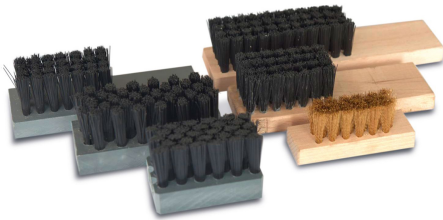
▶ Accesories

Accesories

| Accesories



Free the saw blade from adhering chips | ensure optimum cutting performance | available in different sizes



Accesories

Accesories

Sweep brushes for cleaning the saw wheel. Free the saw band from adhering chips and ensure excellent cutting performance. Available in different sizes.

Wood Wiper Brushes			
Item No.	Größe	Material	€/Stk
198135	70 mm	Messingborsten	12,44
815065	120 mm	Kunststoffborsten	13,61
123227	150 mm	Kunststoffborsten	15,05

Plastic wiper brushes			
Item No.	Größe	Material	€/Stk
131226	90 mm	Kunststoffborsten	15,05
130226	60 mm	Kunststoffborsten	15,71

HEMA X-Grabber

Friction-driven sharpening device

- The X-Grabber is due to its practical dimensions and its ingenious opening system is the ideal helper for countless possible applications in the most diverse Industry sectors. The interchangeable clamps can be optimally attached Your products and the operating conditions are customized.

X-Grabber		
Description	Item No.	€/Stk
X-Grabber	943006	7264,95

For HEMA band saws

| Accessories



Free the saw blade from adhering chips | ensure optimum cutting performance | available in different sizes



Table inserts for HEMA band saws - BB 315		
Description	Item No.	€/Stk
Table insert A/S for inclined tables	930021	12,44
Table insert A for straight tables	930011	14,21

Table inserts for HEMA band saws - SR 400,SR 500 & SR 600		
Description	Item No.	€/Stk
Table insert B with replaceable wear insert	930032	16,49
Table insert Pertinax A/S	930030	16,49
Table insert A/S for inclined tables	930022	19,50
Table insert A for straight tables	150309	31,42

Table inserts for HEMA band saws - UH 630		
Description	Item No.	€/Stk
Wear table inserts 10 pcs. each	930042	30,24
Table insert B with replaceable wear insert	930033	39,22
Table insert A/S for inclined tables	930023	43,34

Table inserts for HEMA band saws - UH 700 / 800 / 900		
Description	Item No.	€/Stk
Table insert A/S for inclined tables	930024	22,51
Table insert B with replaceable wear insert	930034	24,10
Wear table inserts 10 pcs. each	930044	40,19

For HEMA band saws

Accessories

- Made of dried beech wood with dust channels
- Design A: without wear insert
- Design A / S: with inclined tables
- Design B: with replaceable wear insert
- Wear inserts of 10 pieces

HEMA for the self-construction of air cushion tables

| Accessories



Free the saw blade from adhering chips | ensure optimum cutting performance | available in different sizes



Ball nozzles for air cushion tables		
Description	Item No.	€/Stk
Ball nozzles for air cushion tables	922001	45,82

HEMA for the self-construction of air cushion tables

Accessories

- Enable heavy workpieces to be moved easily
- Also available as a complete air-cushion table

HEMA Rader

| Rubber cork bandages



Simple and quick repair of defective wheel linings | easy application by means of bandage adhesive | proper durability



Rubber cork bandages				
Rad Ø	Legnth	Width	Item No.	€/Stk
200 mm	0.70 m	25 mm	923100	8,25
200 mm	0.70 m	30 mm	923150	9,03
200 mm	0.70 m	35 mm	923201	10,08
200 mm	0.70 m	40 mm	923202	10,60
300 mm	1.00 m	25 mm	923103	11,91
300 mm	1.00 m	30 mm	923153	12,83
300 mm	1.00 m	35 mm	923301	14,40
300 mm	1.00 m	40 mm	923302	15,32
300 mm	1.00 m	45 mm	923303	16,49
300 mm	1.00 m	50 mm	923304	17,61
315 mm	1.05 m	25 mm	923106	12,44
315 mm	1.05 m	35 mm	923311	15,18
315 mm	1.05 m	40 mm	923312	16,23
315 mm	1.05 m	45 mm	923313	17,28
315 mm	1.05 m	50 mm	923314	18,72
315 mm	10.20 m	30 mm	923156	13,35
400 mm	1.35 m	25 mm	923109	15,91
400 mm	1.35 m	30 mm	923159	17,15
400 mm	1.35 m	35 mm	923401	19,18
400 mm	1.35 m	40 mm	923402	20,16
400 mm	1.35 m	45 mm	923403	21,73
400 mm	1.35 m	50 mm	923404	23,11
500 mm	1.65 m	25 mm	923112	19,50
500 mm	1.65 m	30 mm	923162	21,02
500 mm	1.65 m	35 mm	923501	23,43
500 mm	1.65 m	40 mm	923502	24,68
500 mm	1.65 m	45 mm	923503	26,70
500 mm	1.65 m	50 mm	923504	28,87
600 mm	1.95 m	30 mm	923165	24,87
600 mm	1.95 m	35 mm	923601	28,14
600 mm	1.95 m	40 mm	923602	29,52
600 mm	1.95 m	45 mm	923603	30,83
600 mm	1.95 m	50 mm	923604	34,43
630 mm	2.10 m	35 mm	923631	30,37
630 mm	2.10 m	40 mm	923632	31,94

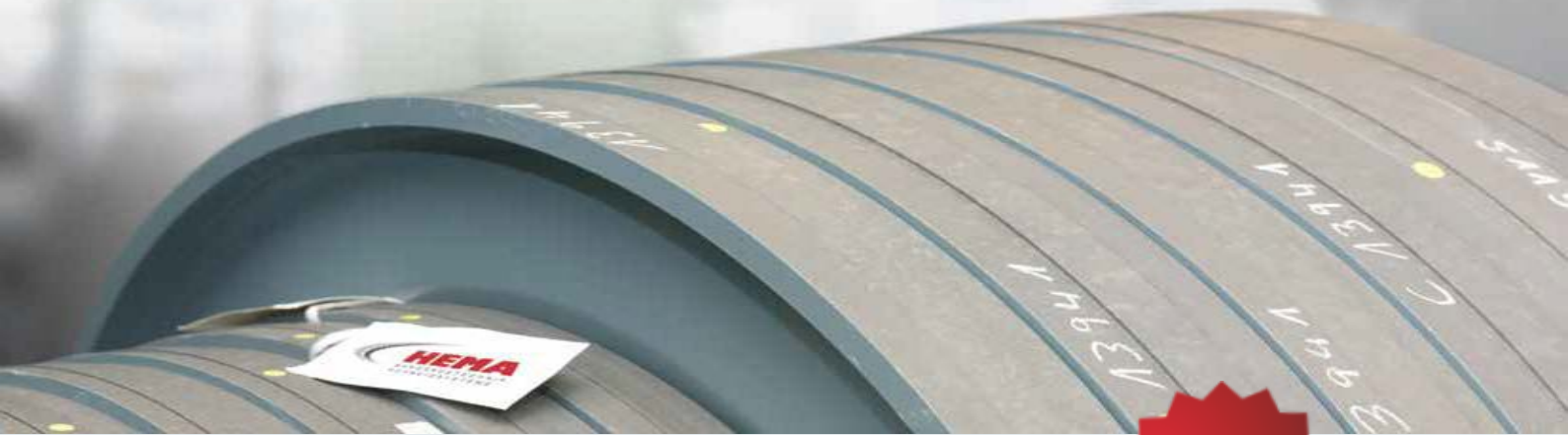
Rubber cork bandages				
Rad Ø	Legnth	Width	Item No.	€/Stk
630 mm	2.10 m	45 mm	923633	34,76
630 mm	2.10 m	50 mm	923634	37,04
630 mm	20.55 m	30 mm	923168	26,91
700 mm	2.30 m	40 mm	923702	34,63
700 mm	2.30 m	45 mm	923703	37,70
700 mm	2.30 m	50 mm	923704	40,32
800 mm	2.60 m	40 mm	923802	39,40
800 mm	2.60 m	45 mm	923803	42,94
800 mm	2.60 m	50 mm	923804	45,55
900 mm	2.90 m	45 mm	923903	47,91
900 mm	2.90 m	50 mm	923904	51,44

HEMA Rader

Rubber cork bandages

- Quick and easy repair of defective wheel coverings
- Easy attachment using bandage adhesive
- Good durability

Wheels for band saw machines



**auch für
Fremdfabrikate
geeignet**

HEMA Exchange bike service

The impeller on your contour cutting machine is defective and you need a new one as soon as possible? No problem thanks to the HEMA exchange wheel service. While your impeller is being repaired, you will receive a replacement wheel from HEMA.

Step 1

Advance delivery of the HEMA exchange wheel

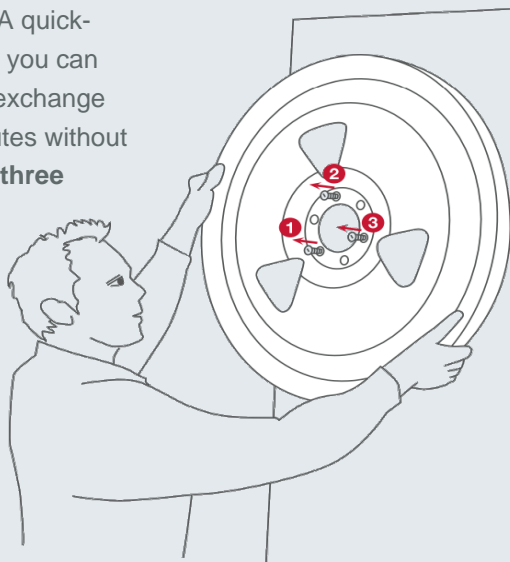
Immediately after your call, we will send you a HEMA exchange bike. After you have returned your defective bike, you will receive a credit note from us for the difference between a HEMA new bike and a HEMA replacement bike (see also table on page 65). **Your advantage: You get a new deflection wheel for the price of an exchange wheel.**

Step 2

Assembly of the HEMA exchange wheel

Thanks to the HEMA quick-change technology, you can change the HEMA exchange wheel in a few minutes without special tools (**only three screws**).

**HEMA
Schnellwechsel
technik**



Step 3

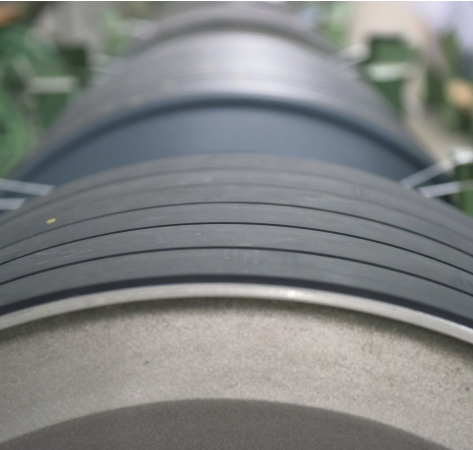
Reconditioning of defective pulley

Your defective deflection wheel will be repaired by our specialist staff in the HEMA machining center. The wheel covering is vulcanized on: With the specially developed grinding system, the radii on the outside of the wheels are ground to size. This is the only way to ensure that the machine works quietly and with low vibration. Finally, the wheels are statically balanced and repainted.



Vulcanised rubber coverings

| for band saw machines



HEMA Neurad				
Item No.	Rad Ø	Model	Drilling	€/Stk
310238	200 mm	ZS 20 oben		201,59
310247	200 mm	ZS 20 unten		201,59
142233	315 mm	BB 315	47	295,24
142210	315 mm	BB 315 unten	22	295,24
161241	315 mm	BB 315 unten	30	295,24
110206	400 mm	SR 400 oben		331,18
110217	400 mm	SR 400 unten		417,57

HEMA Neurad				
Item No.	Rad Ø	Model	Drilling	€/Stk
111206	500 mm	SR 500 oben		403,17
111217	500 mm	SR 500 unten		496,77
112206	600 mm	SR 600		662,35
120282	630 mm	UH 630		705,55
121282	700 mm	UH 700		734,35
122444	800 mm	UH 800		1065,53
123282	900 mm	UH 900		1382,30

HEMA exchange wheel

Item No.	Rad Ø	€/Stk
922131	315 mm	193.60
922140	400 mm	223.85
922150	500 mm	239.58
922160	600 mm	308.55
922163	630 mm	320.65
922170	700 mm	332.75
922180	800 mm	387.20
922190	900 mm	453.75

Third-party product

Item No.	Rad Ø	€/Stk
922220	200 mm	130.68
922231	315 mm	232.32
922240	400 mm	266.20
922250	500 mm	281.93
922260	600 mm	363.00
922263	630 mm	369.05
922270	700 mm	387.20
922280	800 mm	404.80
922290	900 mm	514.25

Vulcanised rubber coverings

for band saw machines

- Service life between 5 and 20 years, depending on use
- Original replacement wheels with vulcanized rubber linings for HEMA band saw machines available within 24 hours
- also for third-party brands Metabo, Felder, Panhans, Holzcraft, Scheppach, Kölle, Bäuerle and others suitable (delivery time of the wheels for third-party products)

Wheels for contour cutting machines



HEMA Exchange bike service

The impeller on your contour cutting machine is defective and you need a new one as soon as possible? No problem thanks to the HEMA exchange wheel service. While your impeller is being repaired, you will receive a replacement wheel from HEMA.

Step 1

Advance delivery of the HEMA exchange wheel

Immediately after your call, we will send you a new Vulkolan impeller within one day. **Only at HEMA: We also have large wheels in stock.**

Step 2

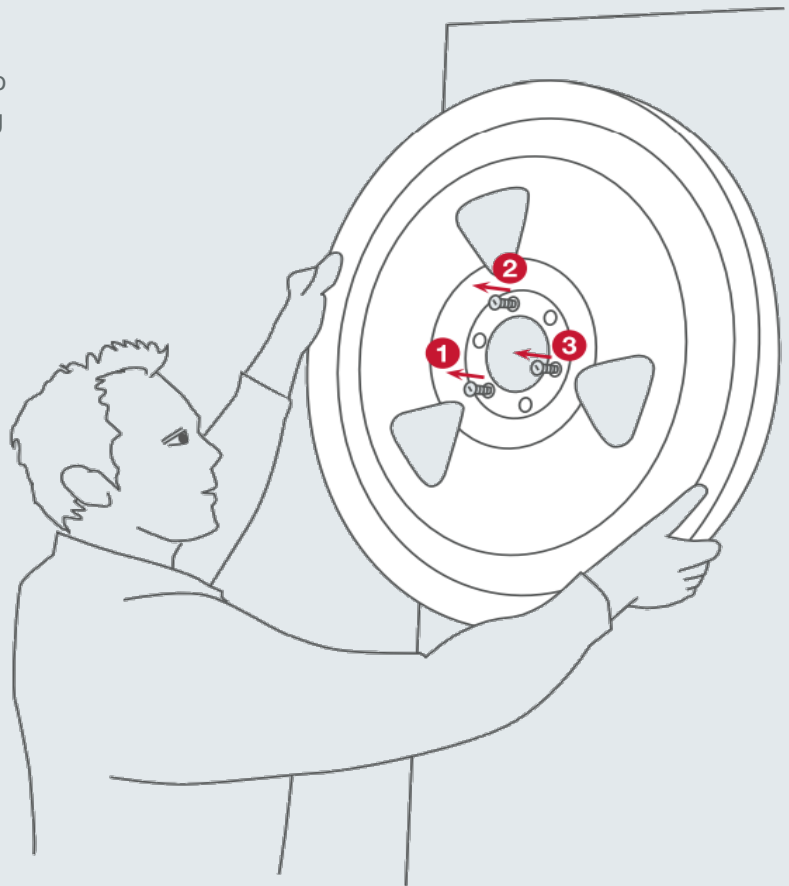
Assembly of the HEMA exchange wheel

Your defective impeller will be repaired by our specialist staff in the HEMA machining center. The wheel covering is vulcanized on: With the specially developed grinding system, the radii on the outside of the wheels are ground to size. This is the only way to ensure that the machine works quietly and with low vibration. Finally, the wheels are statically balanced and repainted.

Step 3

Reconditioning of defective pulley

Your defective impeller will be repaired by our specialist staff in the HEMA machining center. The wheel covering is vulcanized on: With the specially developed grinding system, the radii on the outside of the wheels are ground to size. This is the only way to ensure that the machine works quietly and with low vibration. Finally, the wheels are statically balanced and repainted.



Would you like to find out more about our exchange bike service?



Contact us:

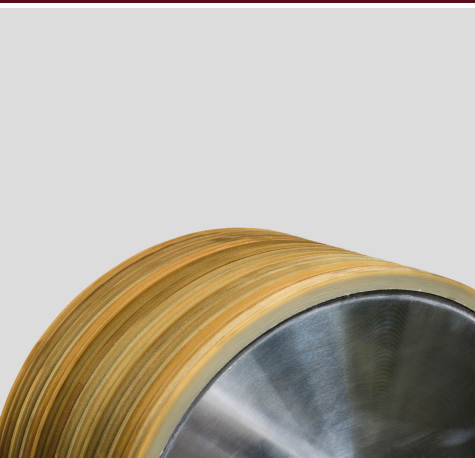
Tool hotline: 07022 943 10-0

HEMA Vulkolan wheels

| Vulkolan wheels for contour cutters



Uniform pad thickness over the entire wheel width additionally ground recesses for even smoother running specially finely balanced, tightest tolerance for concentricity more precise and less vibration than cast wheels



HEMA exchange wheel		
Item No.	Rad Ø	€/Stk
922440	400 mm	286.00
922461	600 mm	389.40

HEMA Neurad		
Item No.	Rad Ø	€/Stk
195308	400 mm	597,50
195258	600 mm	849,54

HEMA Vulkolan wheels

Vulkolan wheels for contour cutters

- Uniform coating thickness across the entire wheel width
- Additionally ground recesses for even smoother running
- Specially finely balanced, tightest tolerance for concentricity
- More precise and less vibration than cast wheels

HEMA Accessories

| Adhesives, lubricants and lubricants



HEMA Special oil

- for the regular maintenance of guides (never use grease)

Description	Item No.	Unit	€
HEMA special oil	921004	Flasche 50 ml	4,58



HEMA Window paste

Special adhesive for disc grinding machines

- Water-soluble dispersion adhesive without harmful solvents
- Easy to process
- Extremely economical
- No adhesive residue on the sanding pad after removing used sanding disks

Description	Item No.	Unit	€
HEMA disc glue	921001	Dose 500 g	19,64



HEMA adhesives, lubricants and sliding agents

Non-adhesive dry lubricant for woodworking machines

HEMA dry lubricant - non-adhesive dry lubricant for woodworking machines.

Description	Item No.	Unit	€
HEMA dry lubricant	921002	Dose 1000 ml	26,18

HEMA safety

| Accessories



Description	Item No.	€
Push stick	930105	22,25
Safety equipment for HWS 200, KB 202	140105	1086,47

HEMA safety

Accessories

Complete set with board for wall mounting. All parts meet the safety requirements for construction and equipment of woodworking machines in the technical field of general education schools. The safety equipment also complies with the equipment according to the BAGUV (Federal Association of Accident Insurance Institutions of the Public Sector e.V.). It includes: - Push stick - Feeding tray for cutting - Contact angle - Safety wedge for round wood cutting - Corner and round bar cutting - Circle cutting device

Fast, competent and reliable:

HEMA Customer service

Regardless of whether you need a spare part, an inspection is due or a repair is required: You can rely on HEMA customer service. Our service dispatchers attach great importance to the fact that the fitter who has already assembled the saw in the factory is used.



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